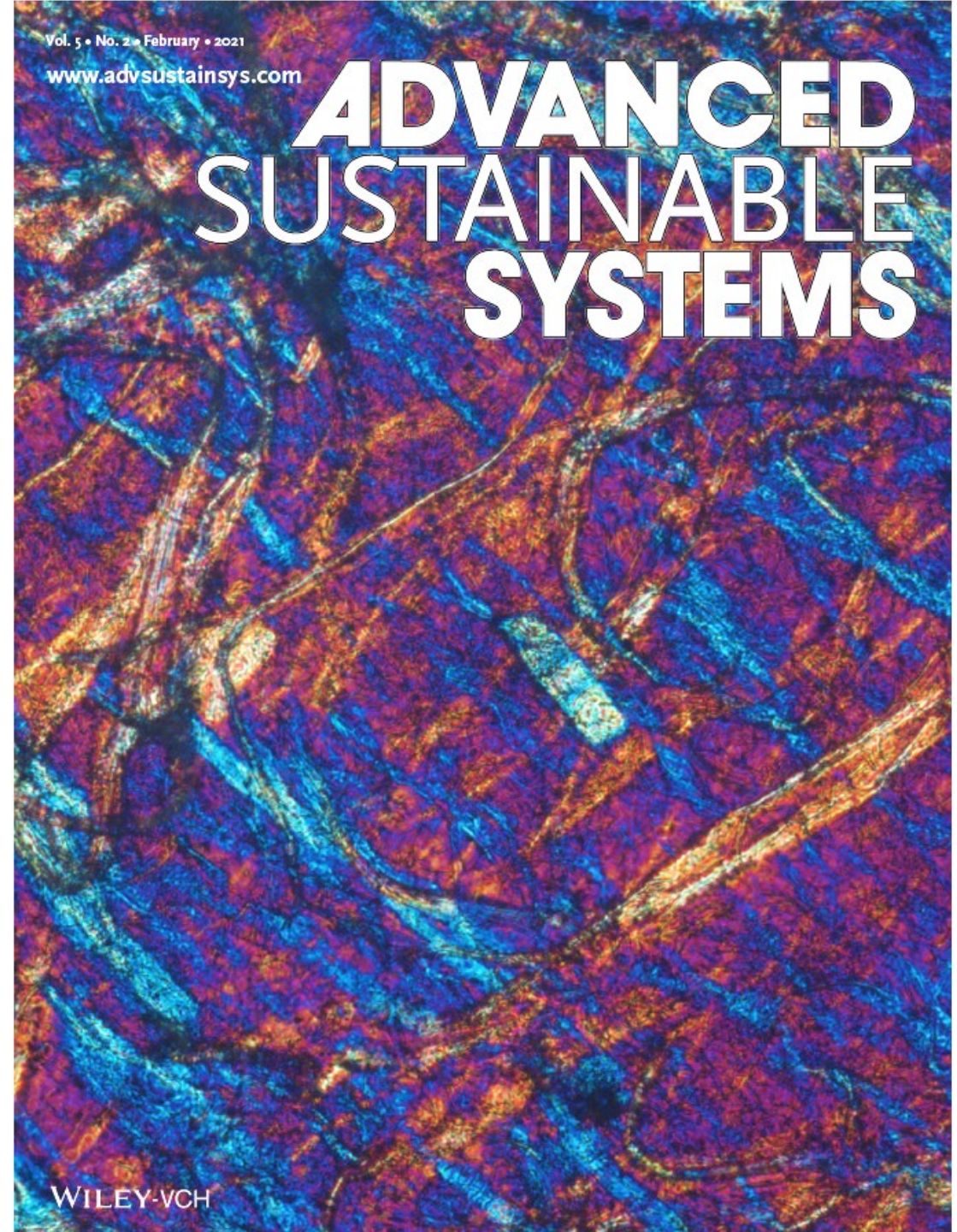


Growth environment as a lever to tune the characteristics of myco-materials

Tiffany Abitbol

Biofabrication of Nanocellulose–Mycelium Hybrid Materials

Attias & Abitbol, et al.,
Advanced Sustainable
Systems 5 (2021).





Citation Impact

2023 CiteScore (Scopus):	10.8
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2023 Journal Citation Indicator (Clarivate):	1
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2023 Journal Impact Factor (Clarivate):	6.5
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- A sister journal to Advanced Materials... (IF = 27.4)



Usage

2023 Full Text Views:	305,896
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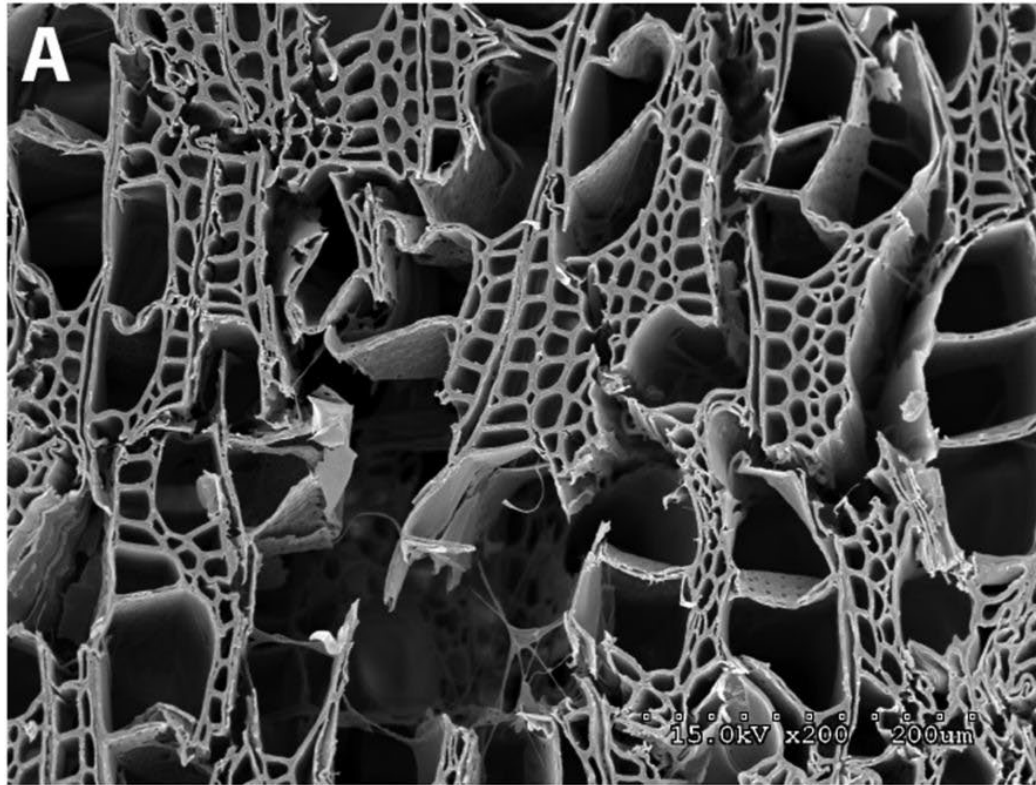
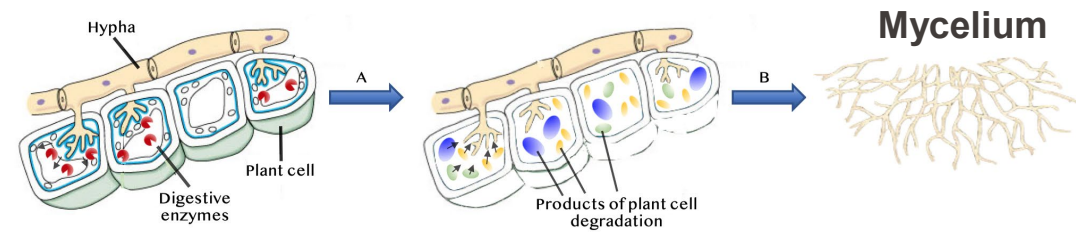
Speed

2023 Acceptance rate:	30%
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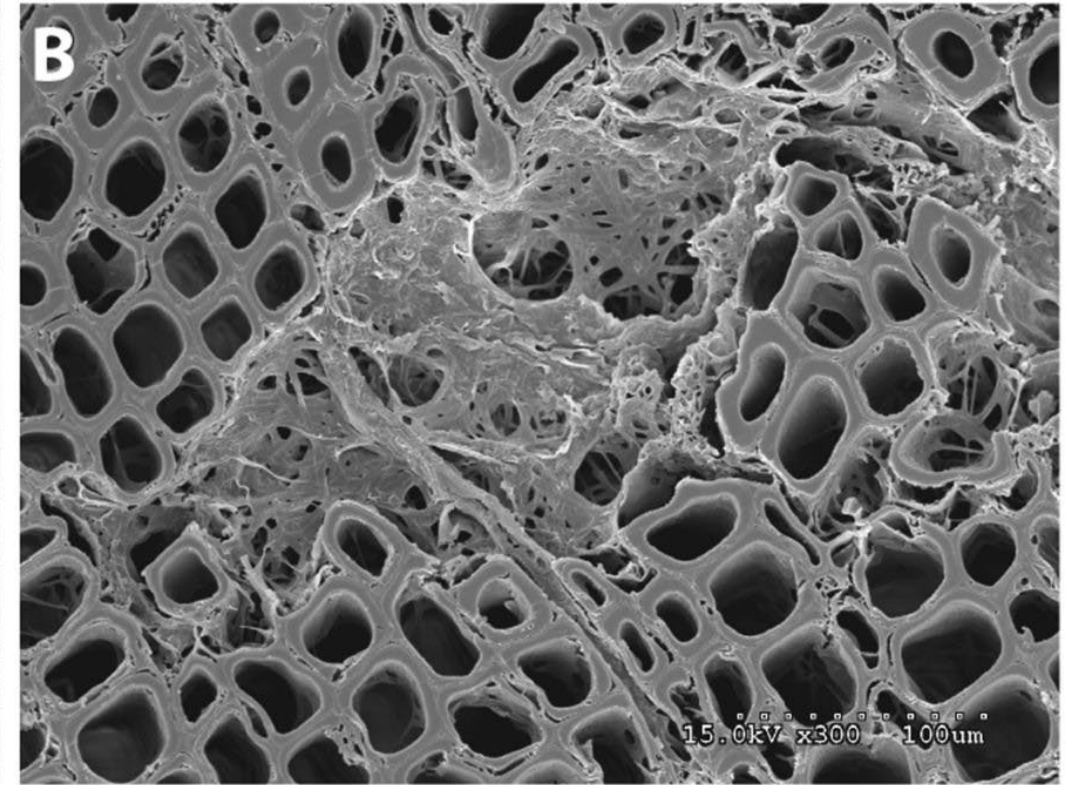
2023 Submission to first decision:	4 days
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2023 Submission to acceptance:	63 days
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Wood decaying fungi



(A) *B. botryosum* on aspen wood with vessel, fiber, and parenchyma cell walls degraded. Mycelia are visible growing through the voids.

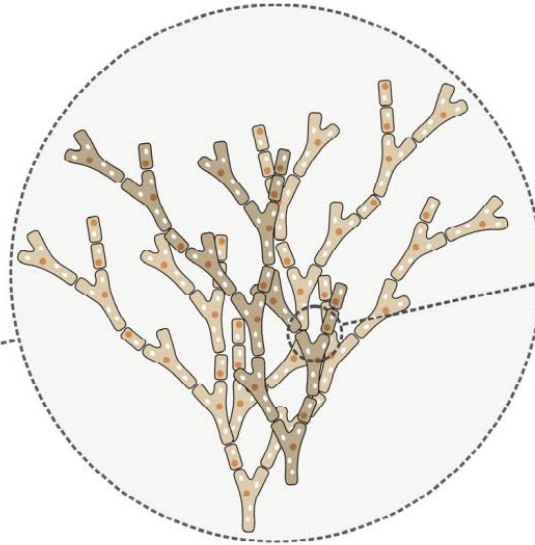


(B) *J. argillacea* on pine showing an area where the fungus has caused a localized simultaneous decay of the cells. Residual cell wall material and mycelia fill the degraded zone.

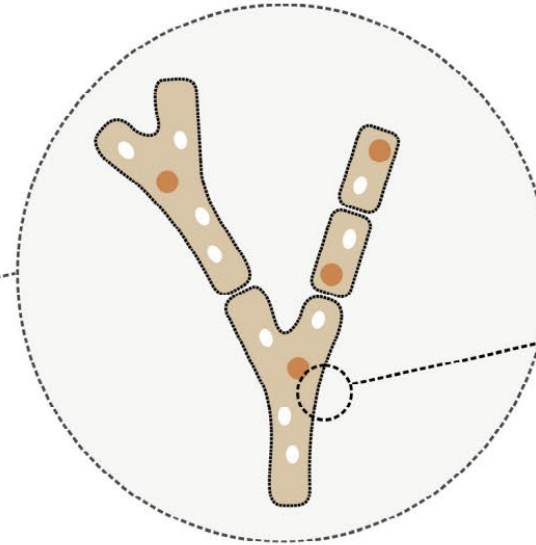
Mycelium



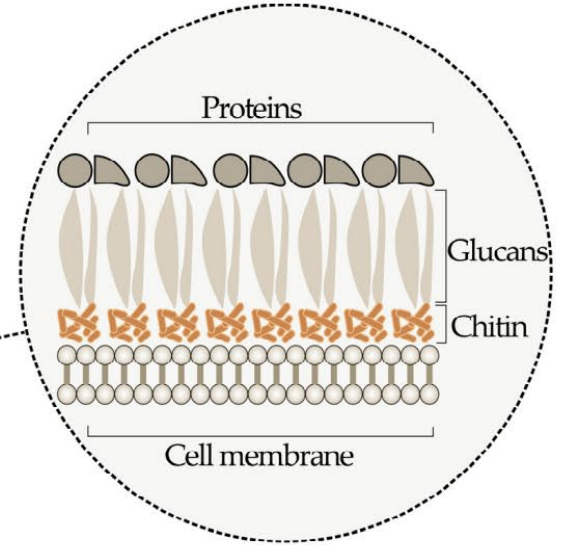
Mushroom



Mycelium



Hyphae



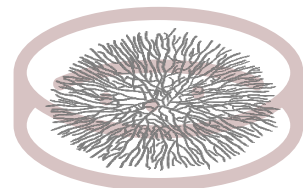
Cell Wall

Fungi for materials



Attias et al., Journal of cleaner production **246** (2019).

Solid Fermentation: Materials grown to shape



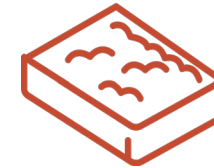
fungi



solid nutrition



MATERIALS



mycelium composites



pure mycelium



“MyForest Foods” by Ecovative
Bacon in just 9 days



MycoWorks × Hermès



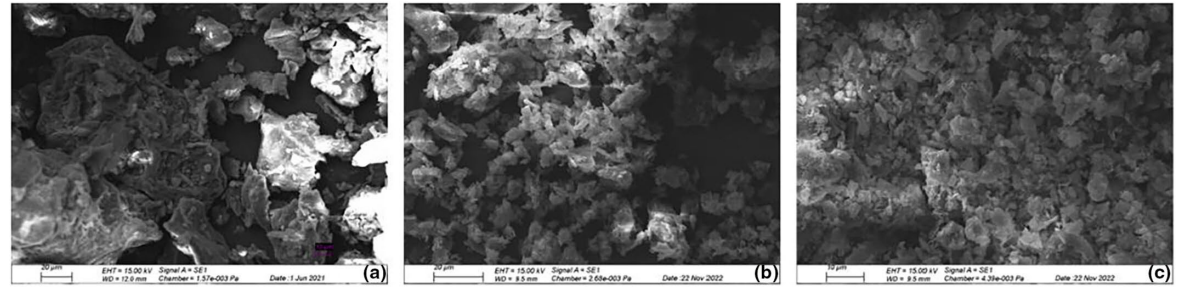
Bolt Threads × Adidas

Food waste is converted to new food:



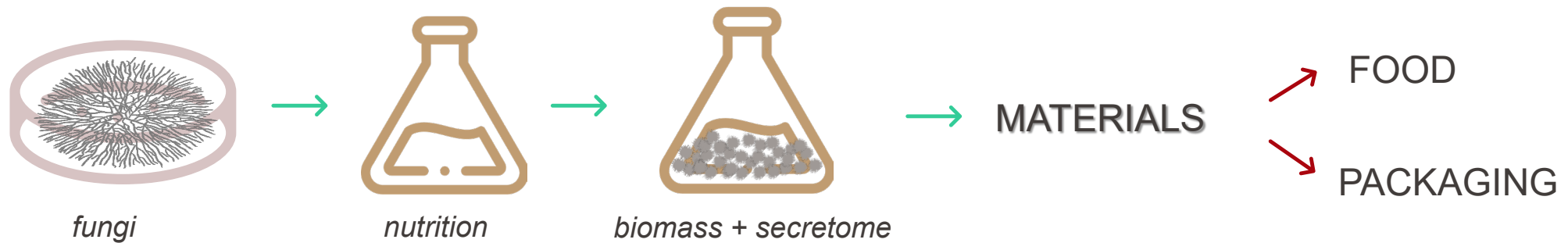
From EU “Smart Protein” project (2020).

Upcycling cocoa pod husks into a fiber & protein-rich ingredient: 7

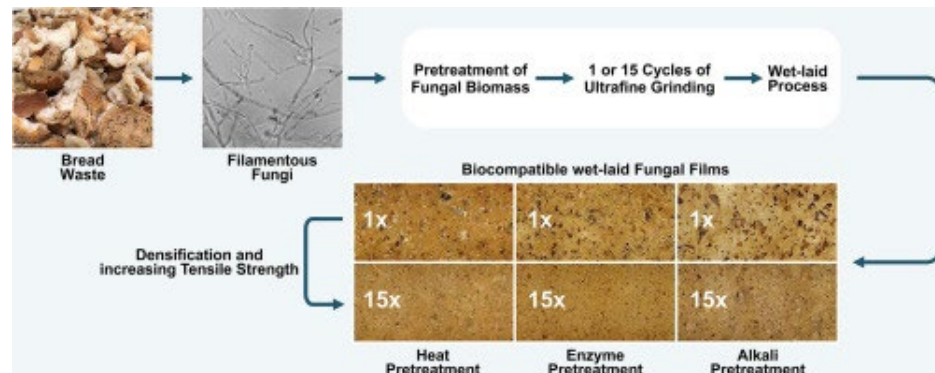


Bickel Haase et al., Food Science & Nutrition **12** (2024).

Submerged Fermentation:

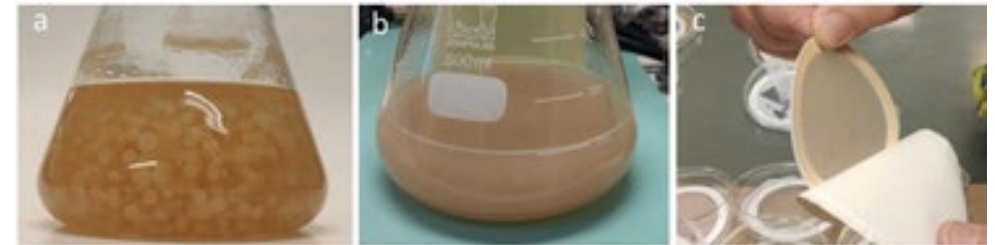


Wet-laid sheets from bread waste:



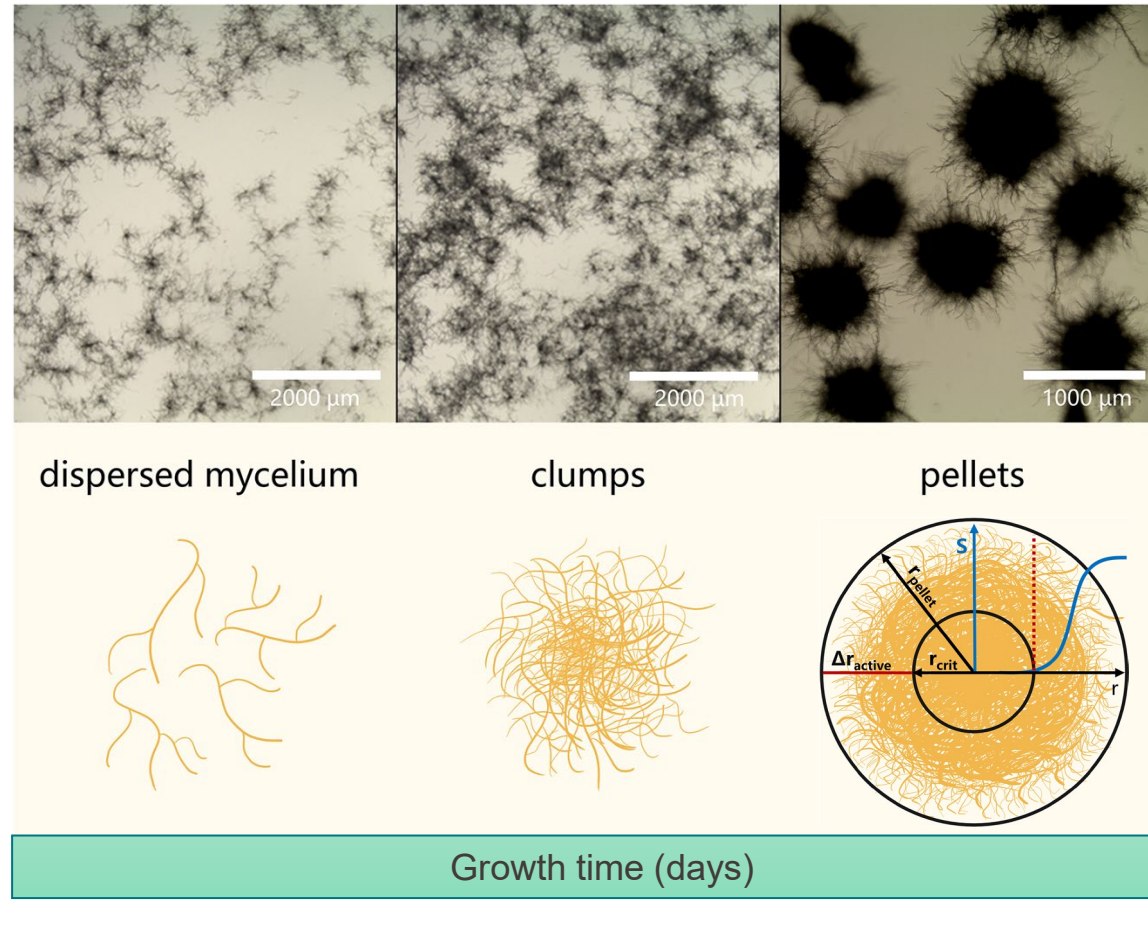
Köhnlein et al., Materials & Design **216** (2022).

Packaging-relevant films from nanocellulose:



Attias & Abitbol, et al., Advanced Sustainable Systems **5** (2021).

Basics of mycelium growth in submerged fermentation



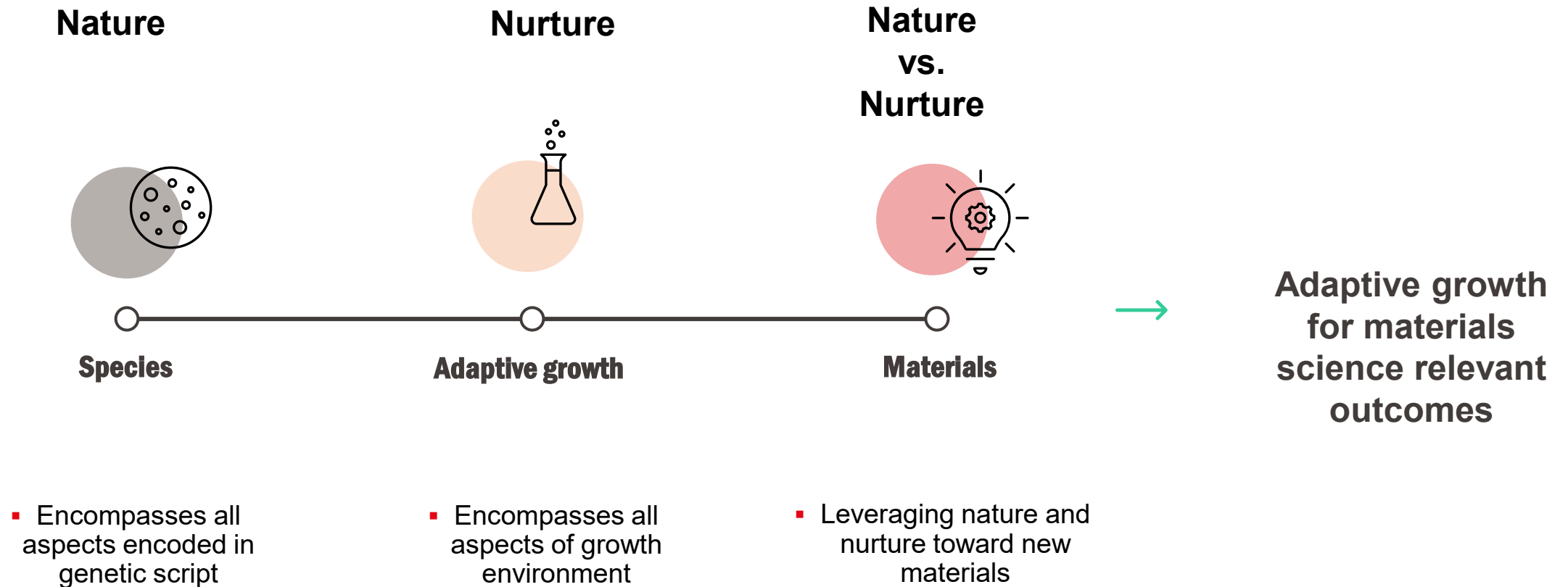
After designated growth time:



- Mycelium pellets
- Media that is depleted in nutrition
- Media that is enriched in exopolysaccharides (EPS)

Dinius, et al., Physical Sciences Reviews **9** (2023).

Our approach to mycelium materials

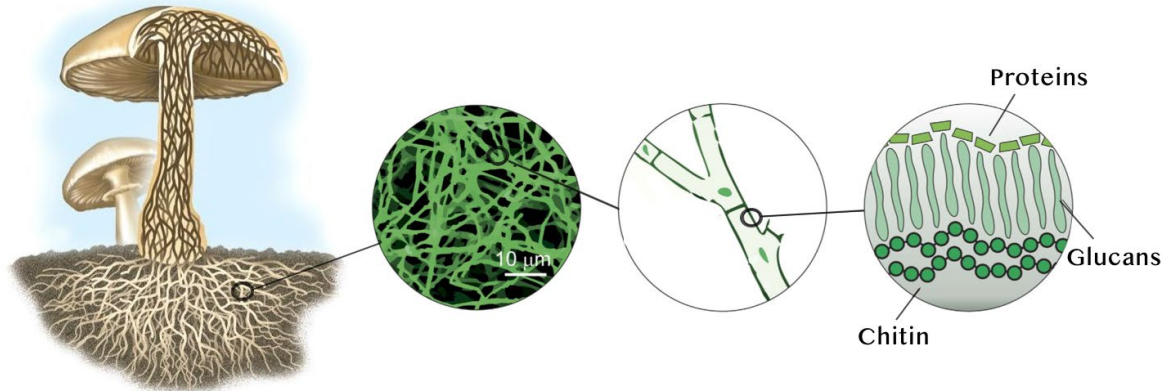


Nature vs. nurture? You are what you eat?

Tune biomass **quantity** and **quality**, by modifying conditions of growth:

- ✓ Humidity
- ✓ Temperature
- ✓ Time
- ✓ Stressors
- ✓ Nutrition





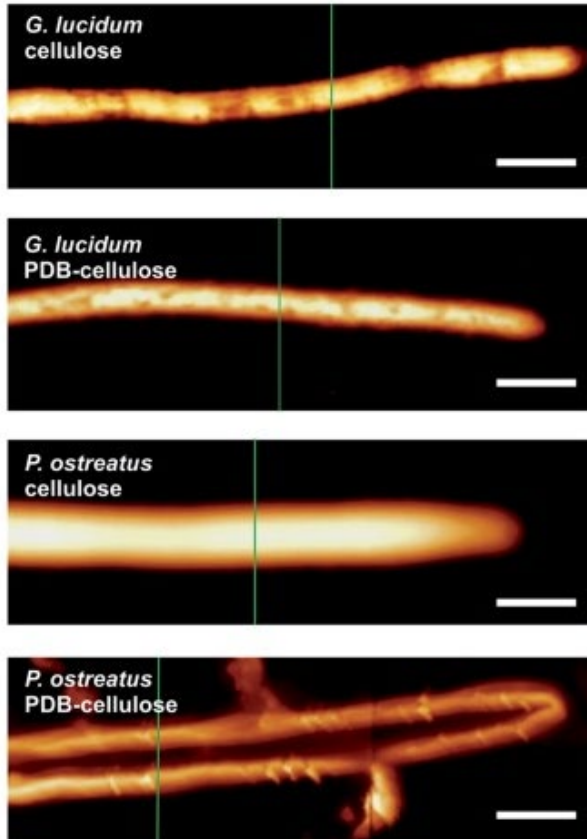
- ✓ Species
- ✓ Humidity
- ✓ Temperature
- ✓ Time
- ✓ **Nutrition**

- Pure mycelium mats by solid fermentation
- Mats grown on films of microcrystalline cellulose (MCC) or 1:1 potato dextrose (PDB) with MCC
- 2 species: *P. ostreatus*, *G. lucidum*

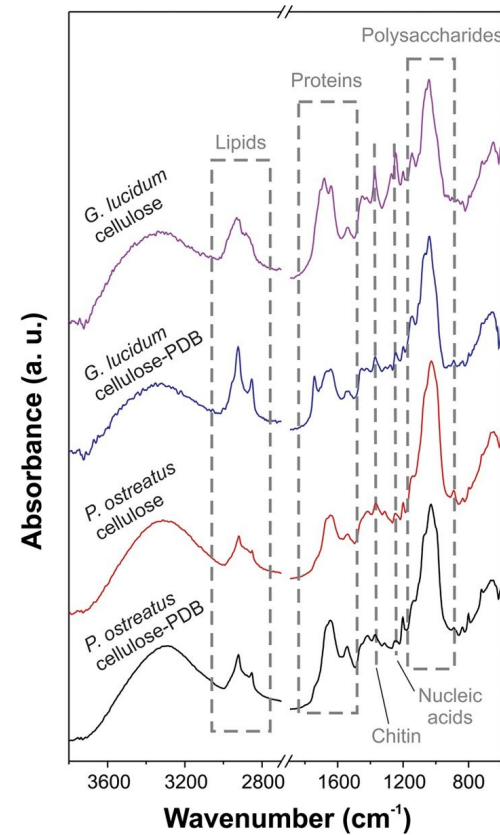


**Simple vs. complex
nutrition:
composition &
properties**

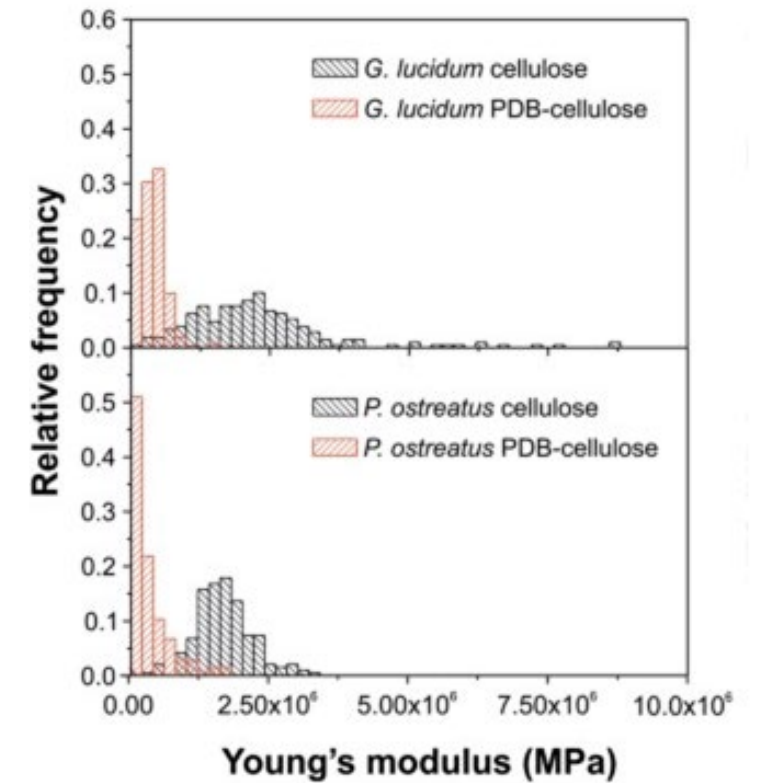
Morphology



Composition

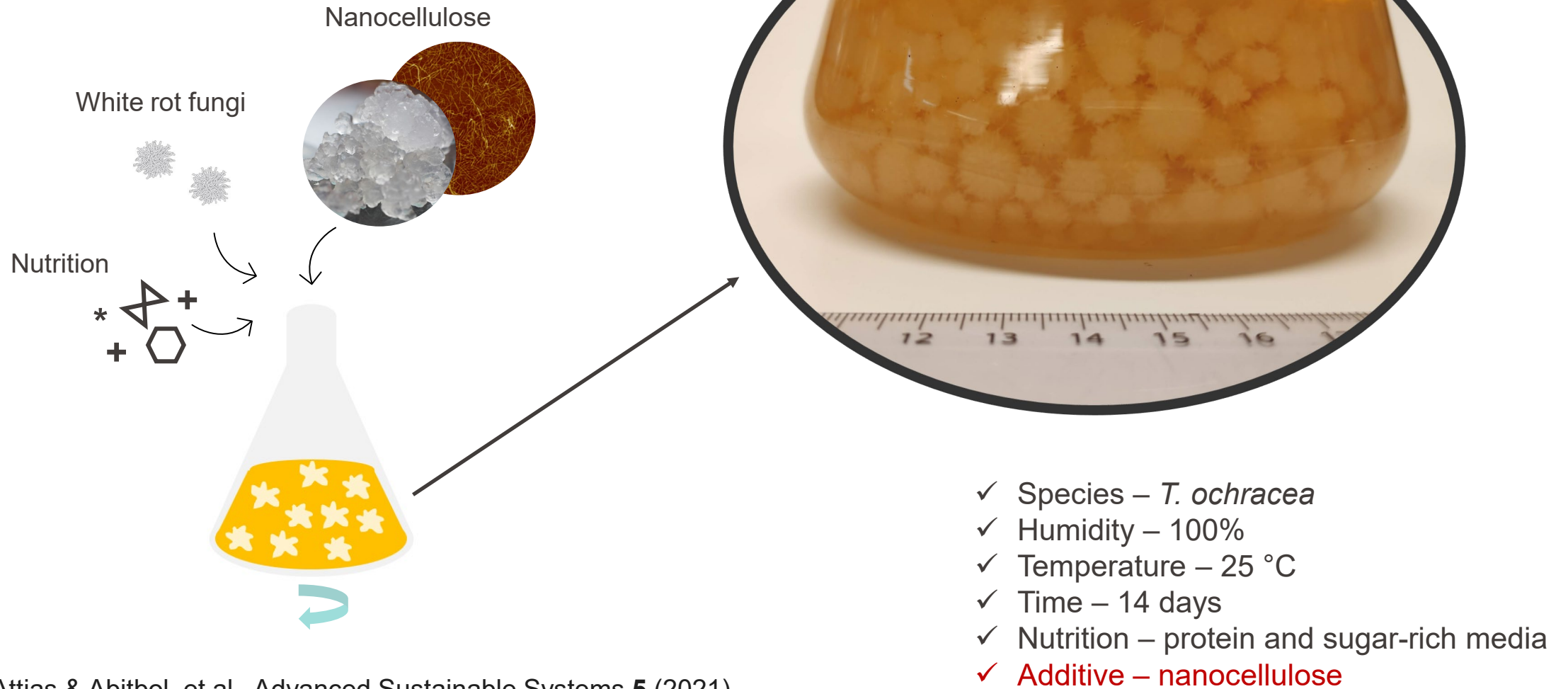


Properties



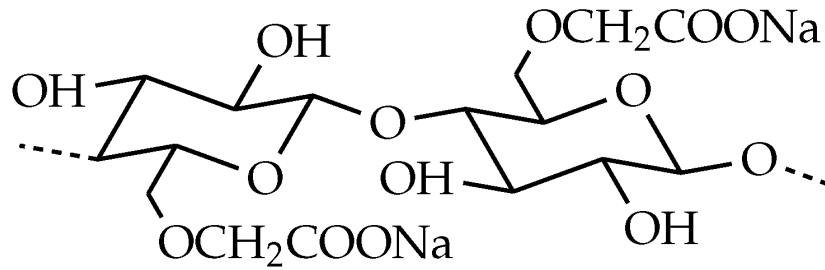
Nanocellulose as an additive, not a nutrient

Submerged fermentation

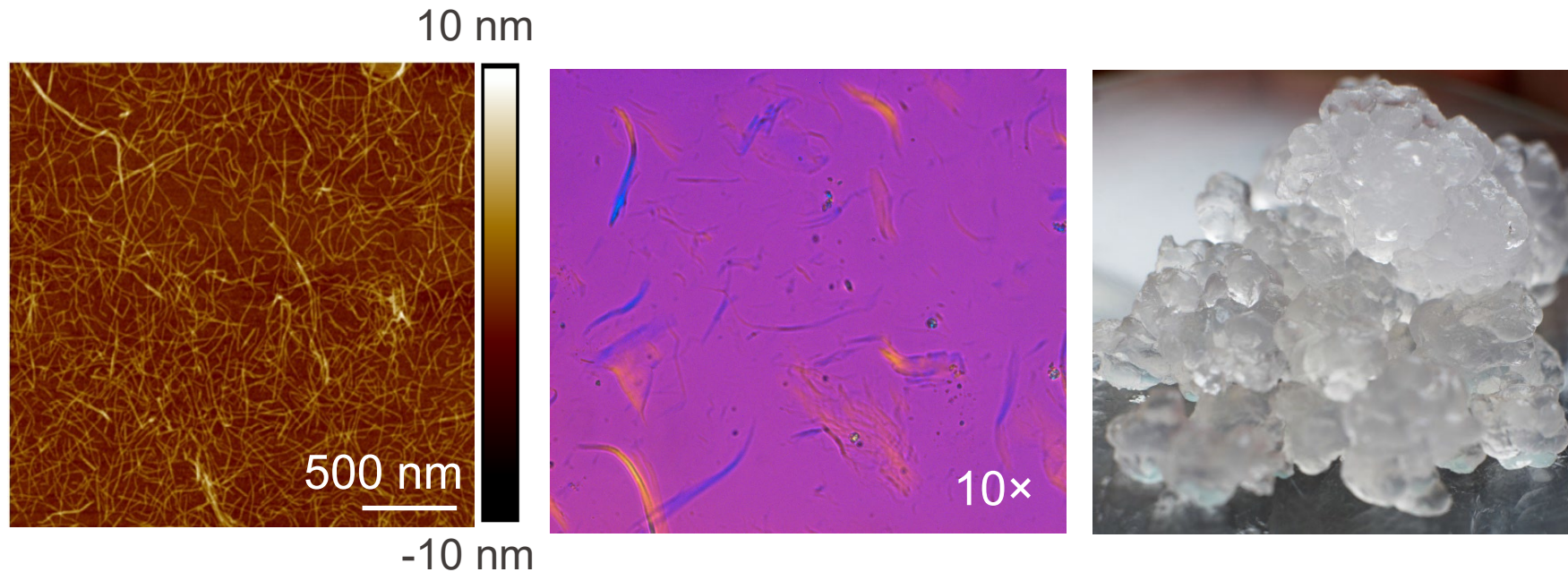


Attias & Abitbol, et al., Advanced Sustainable Systems **5** (2021).

Mycelium growth with added nanocellulose

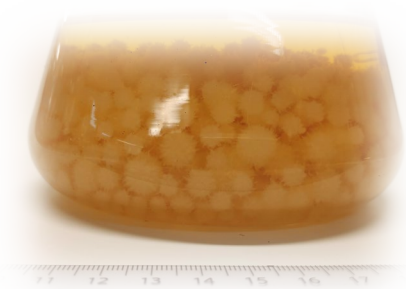


*CARBOXYMETHYLATED
CNF DS0.1*

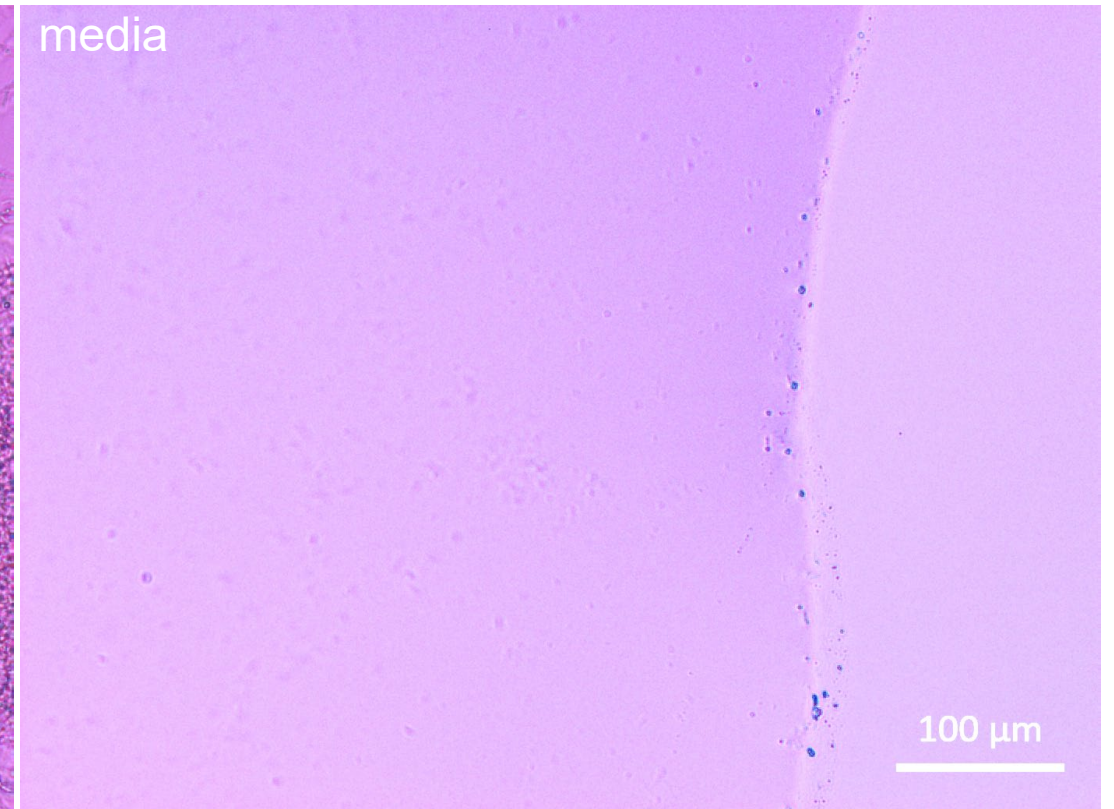
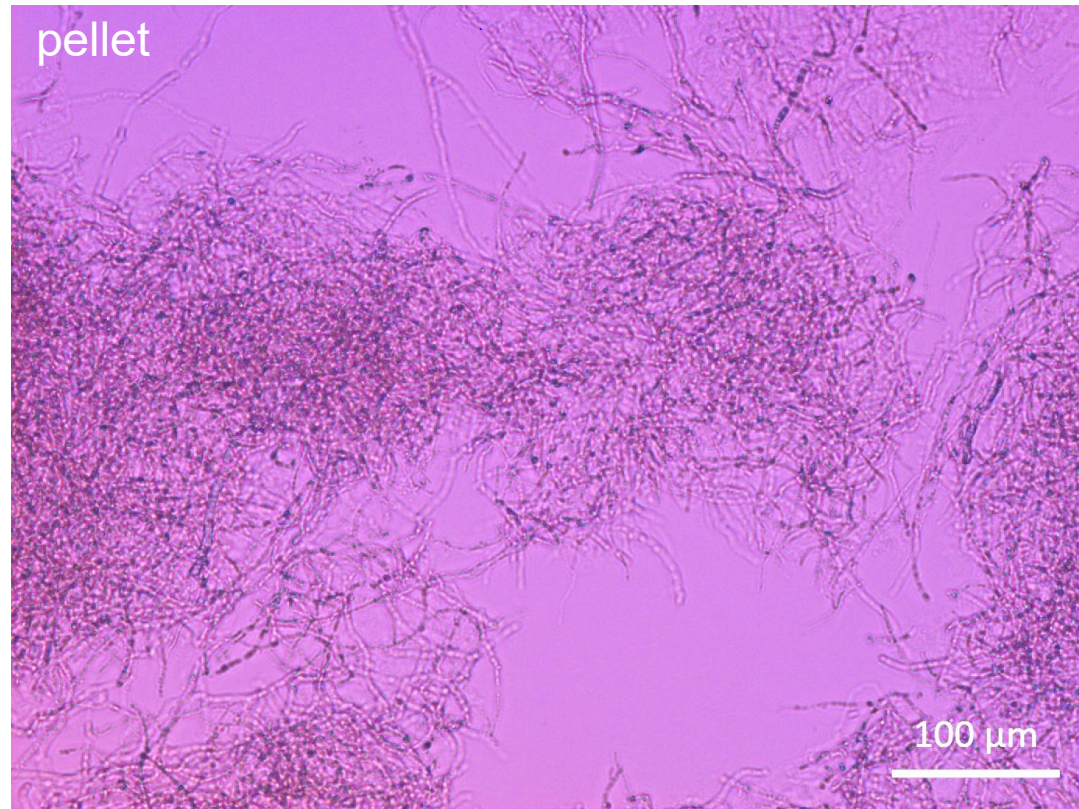


Nano-fraction (ca. 25%+)

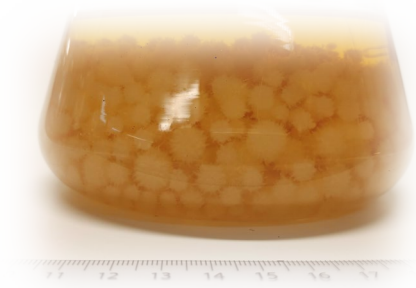
Mycelium growth without added nanocellulose



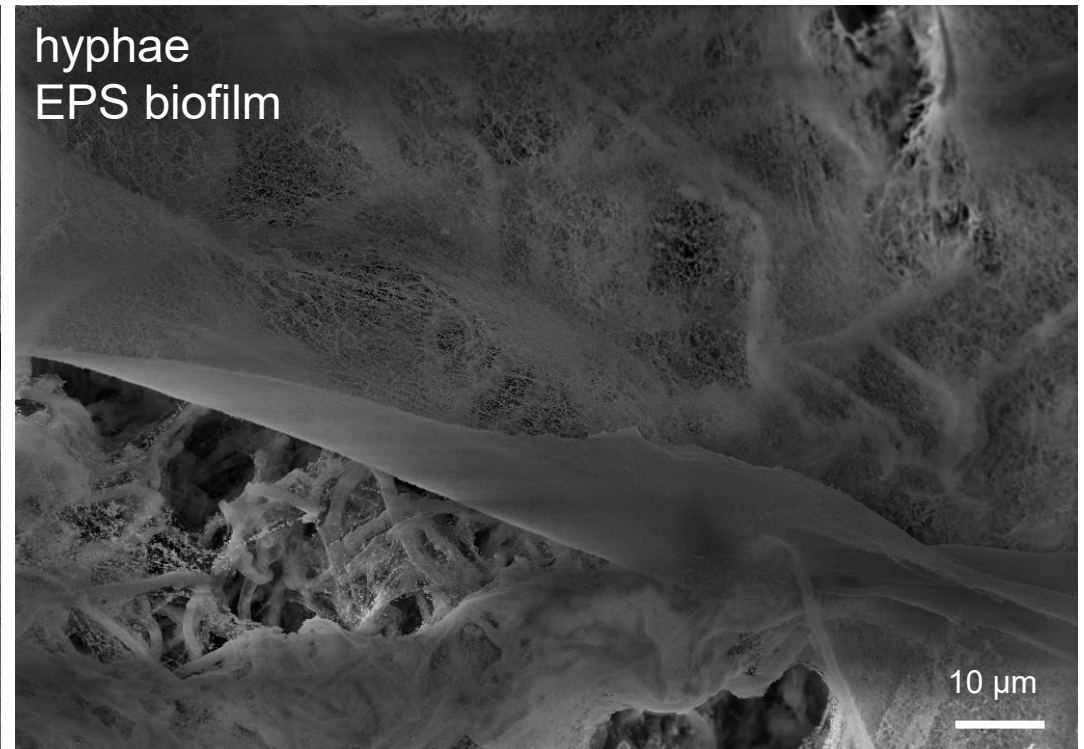
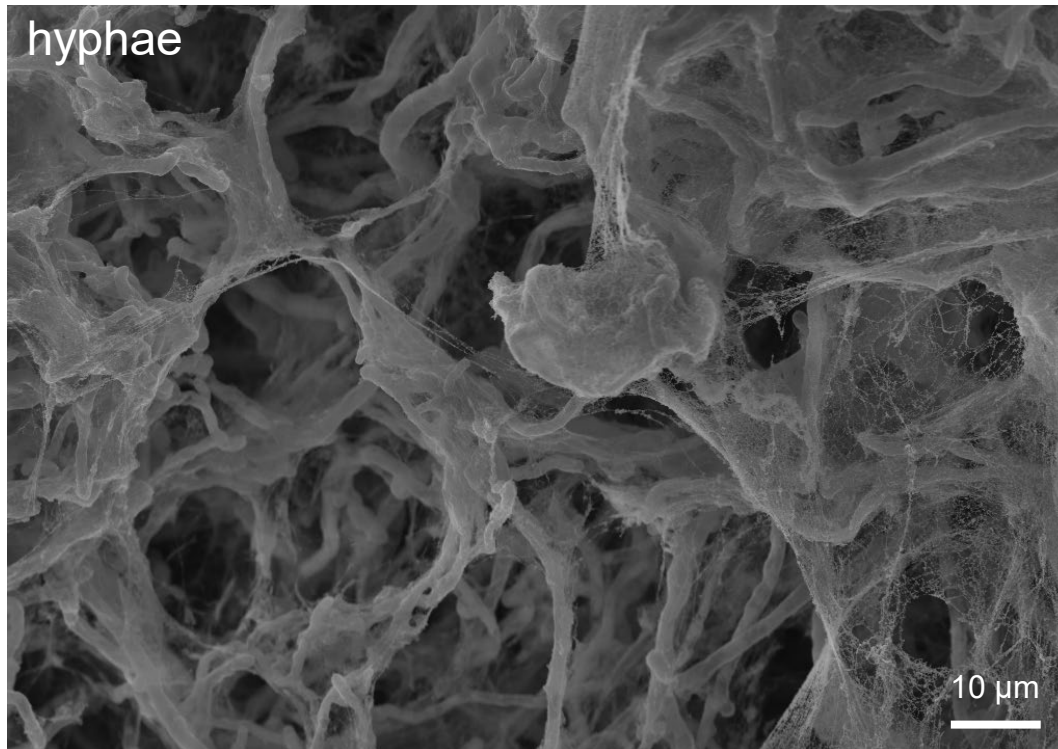
- Deactivate
- Dialyze (12-14 kDa)
- Solid part (mycelium) and liquid part (EPS)



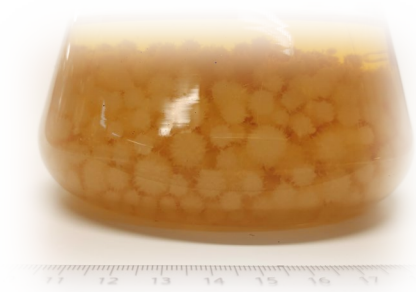
Mycelium growth without added nanocellulose



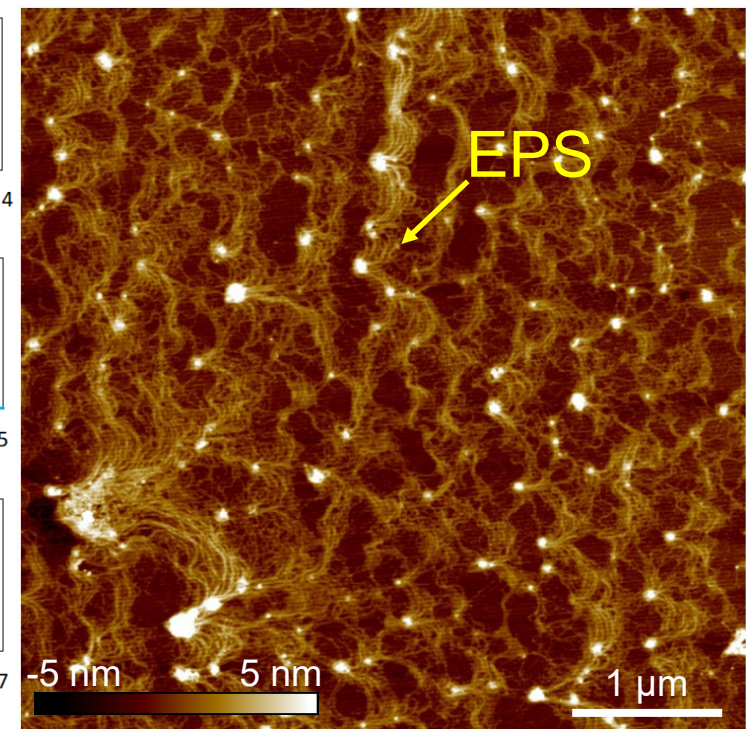
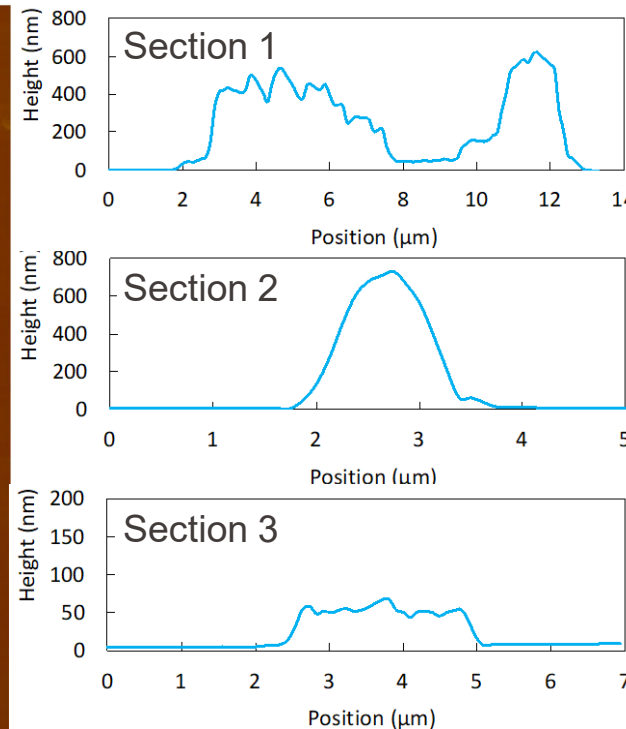
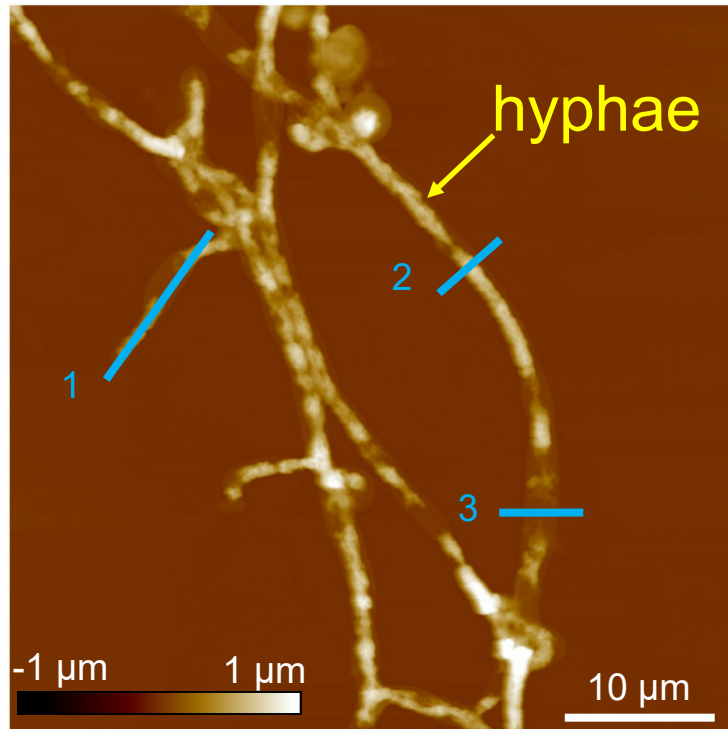
- Deactivate
- Dialyze (12-14 kDa)
- Solid part (mycelium) and liquid part (EPS)



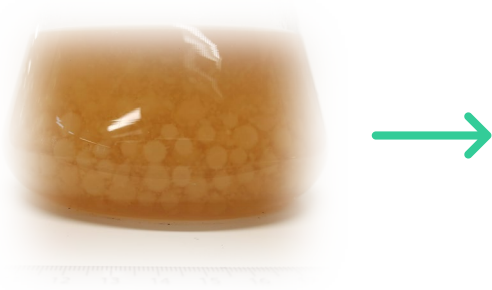
Mycelium growth without added nanocellulose



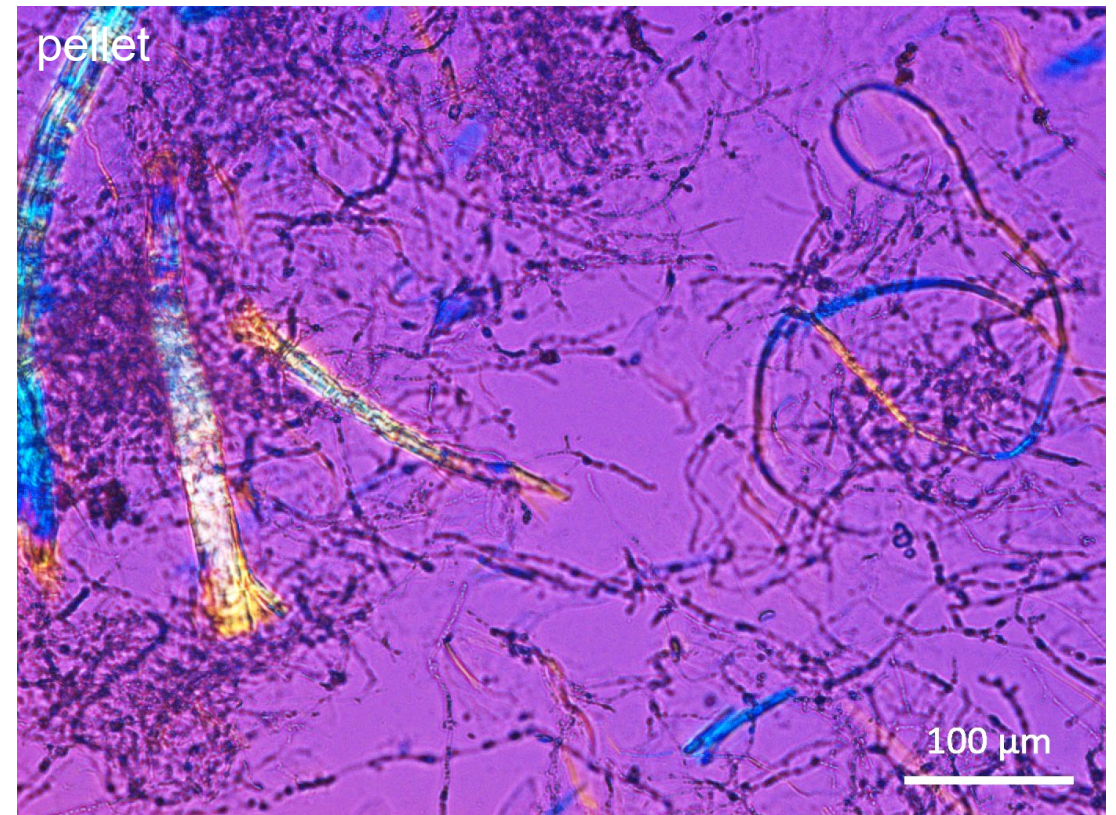
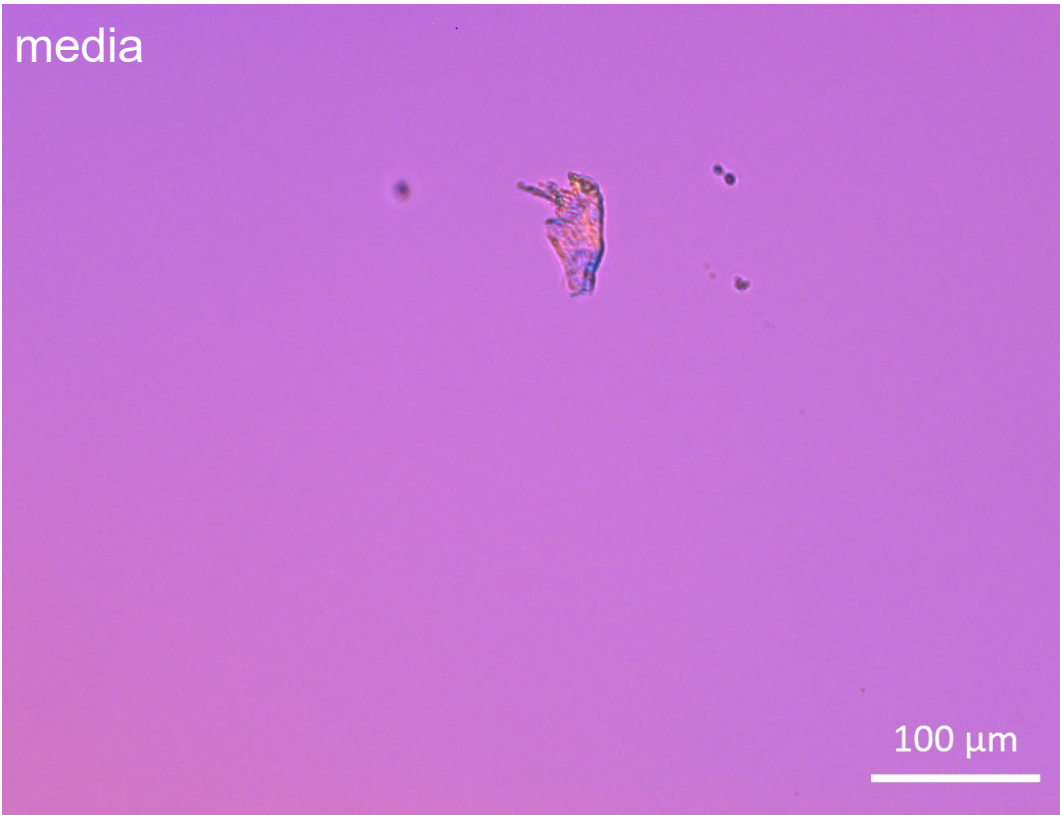
- Deactivate
- Dialyze (12-14 kDa)
- Solid part (mycelium) and liquid part (EPS)



Mycelium growth with added nanocellulose



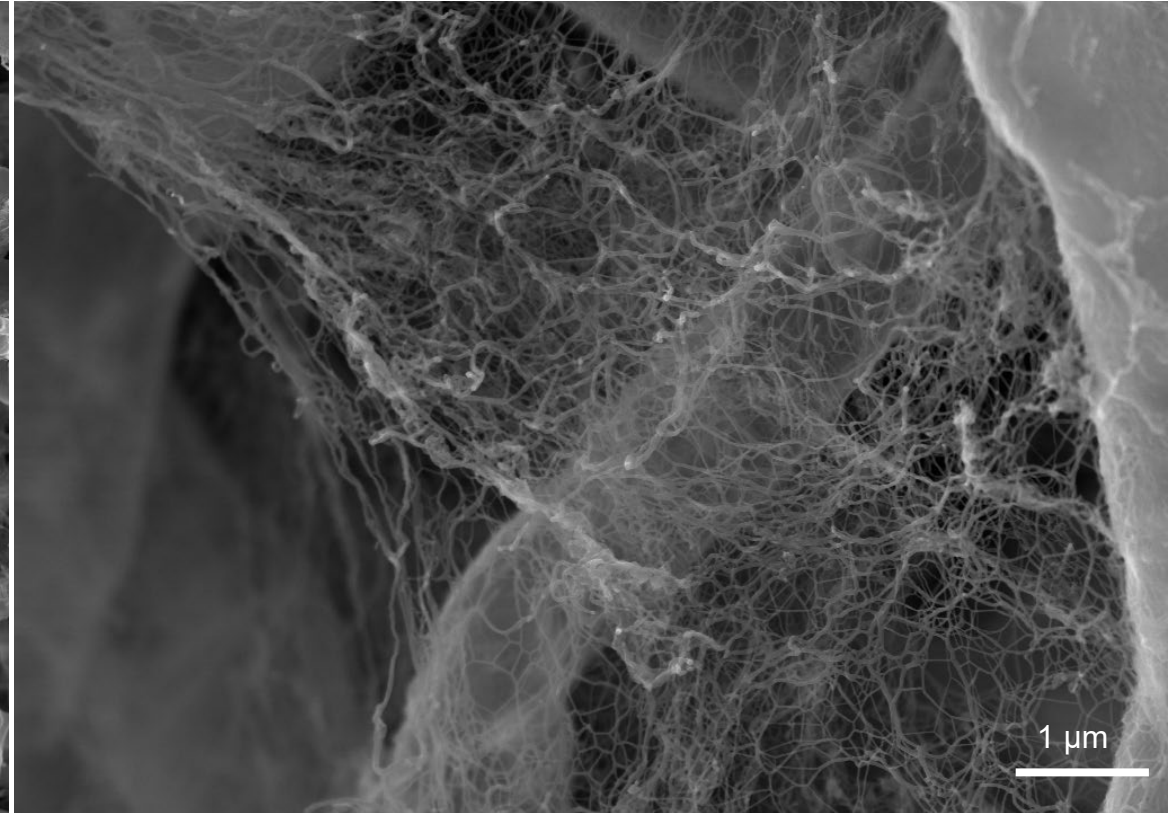
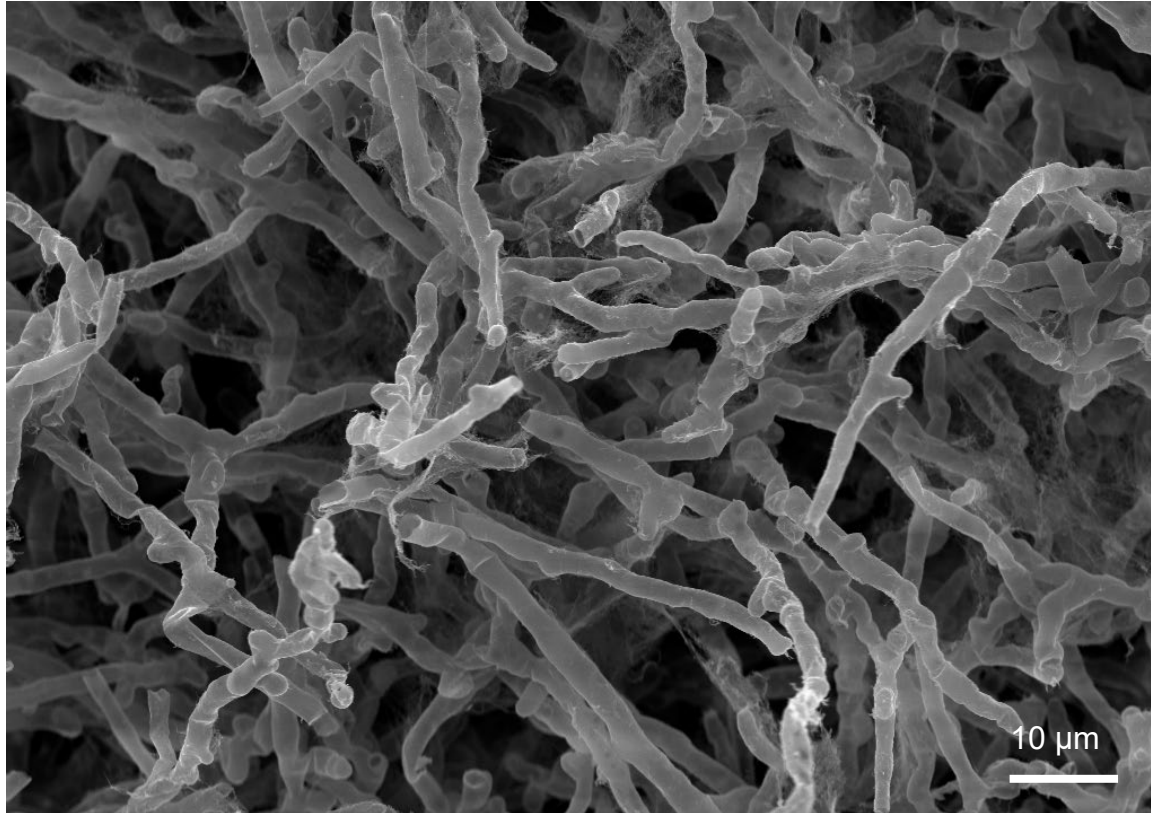
- Deactivate
- Dialyze (12-14 kDa)
- Solid part (mycelium) and liquid part (media)
- Where's the nanocellulose?



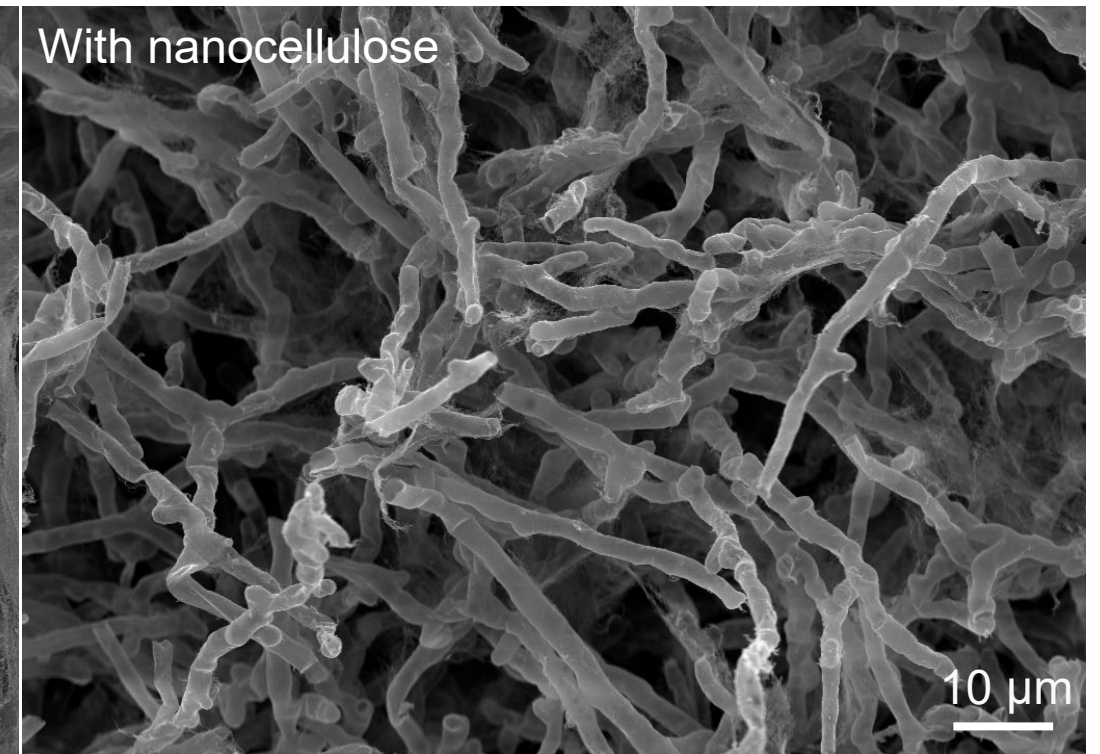
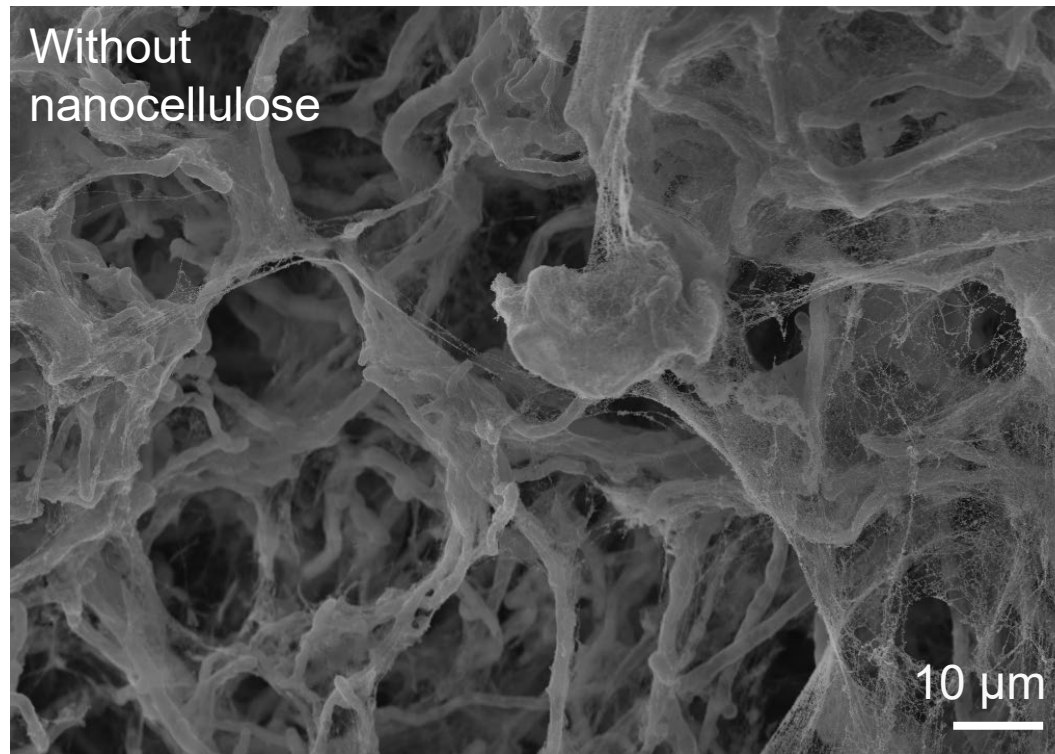
Mycelium growth with added nanocellulose



- Deactivate
- Dialyze (12-14 kDa)
- Solid part (mycelium) and liquid part (media)
- Where's the nanocellulose?



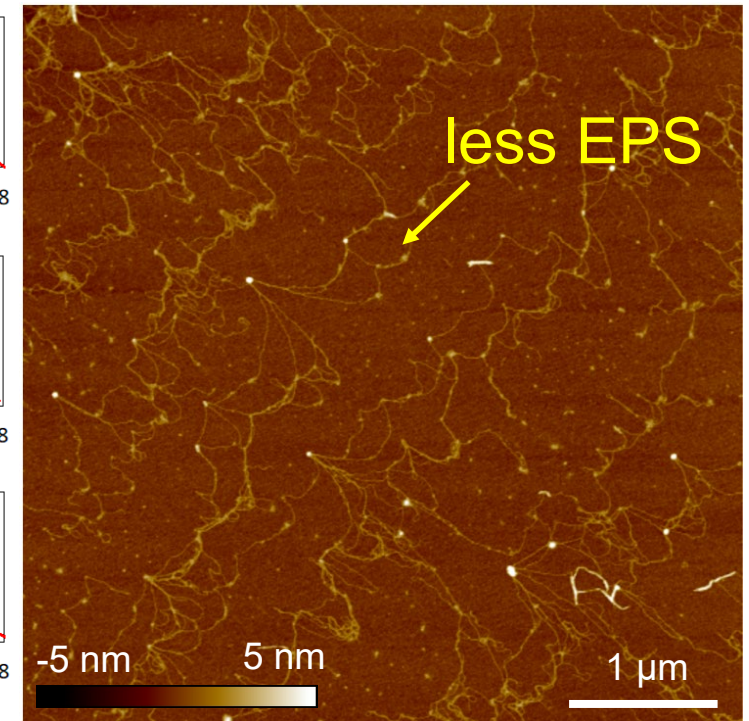
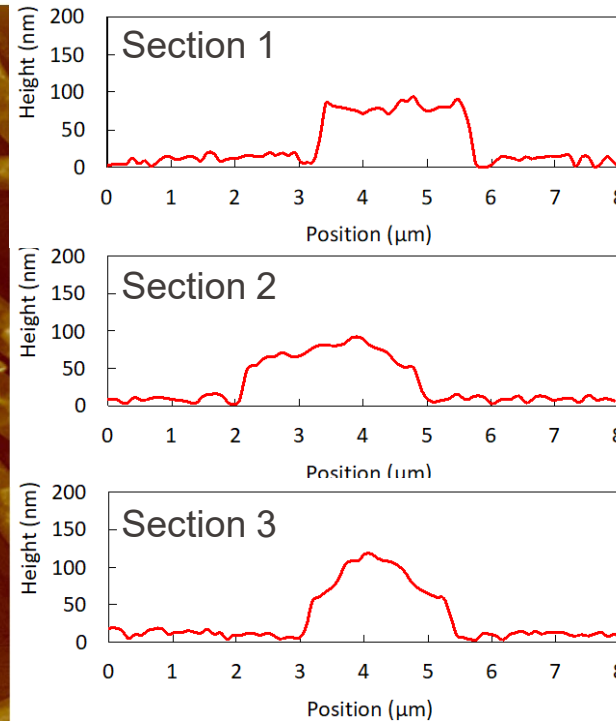
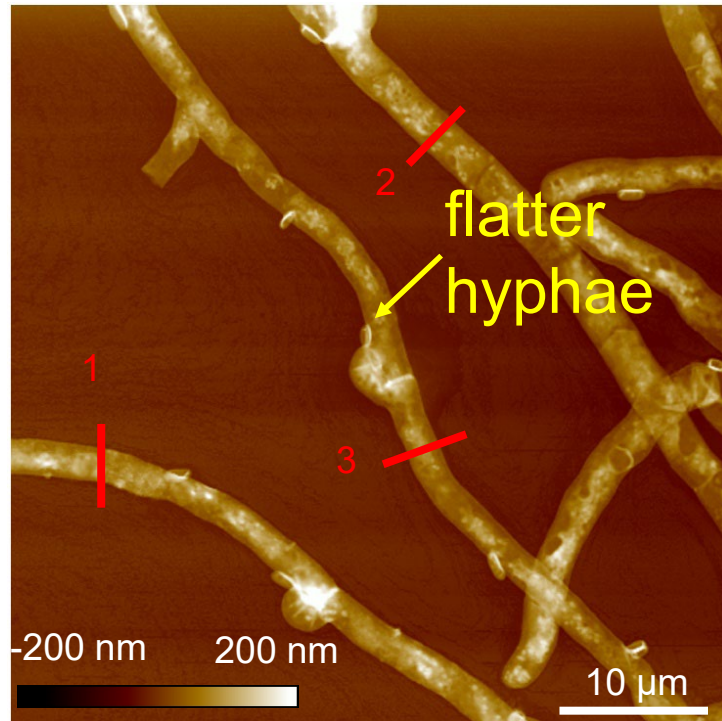
Side by side SEM



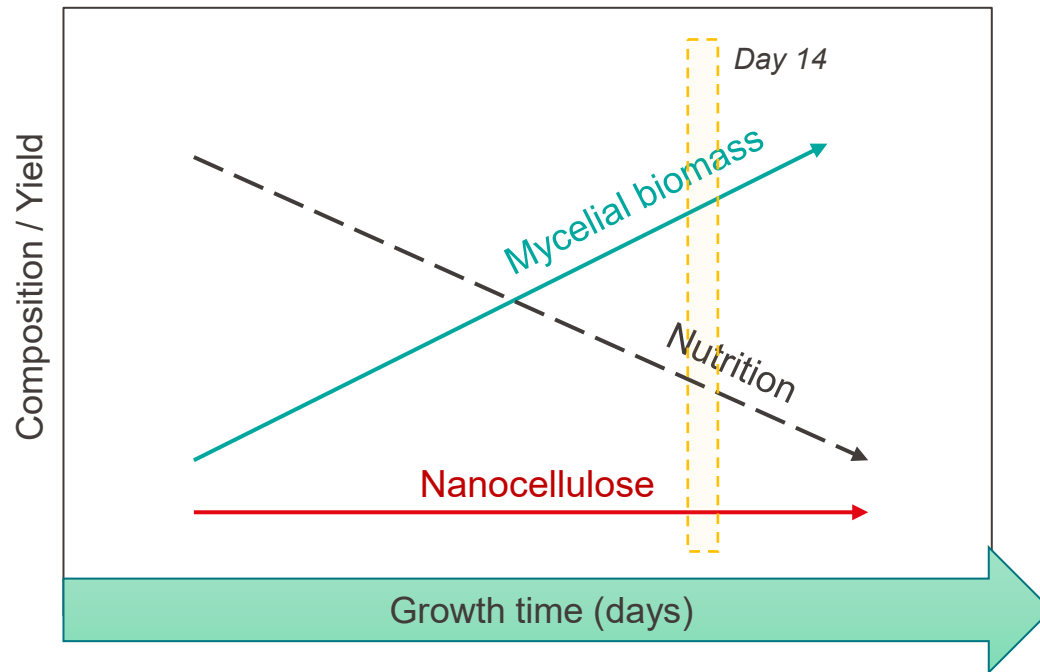
Mycelium growth with added nanocellulose



- Deactivate
- Dialyze (12-14 kDa)
- Solid part (mycelium) and liquid part (media)
- Where's the nanocellulose?

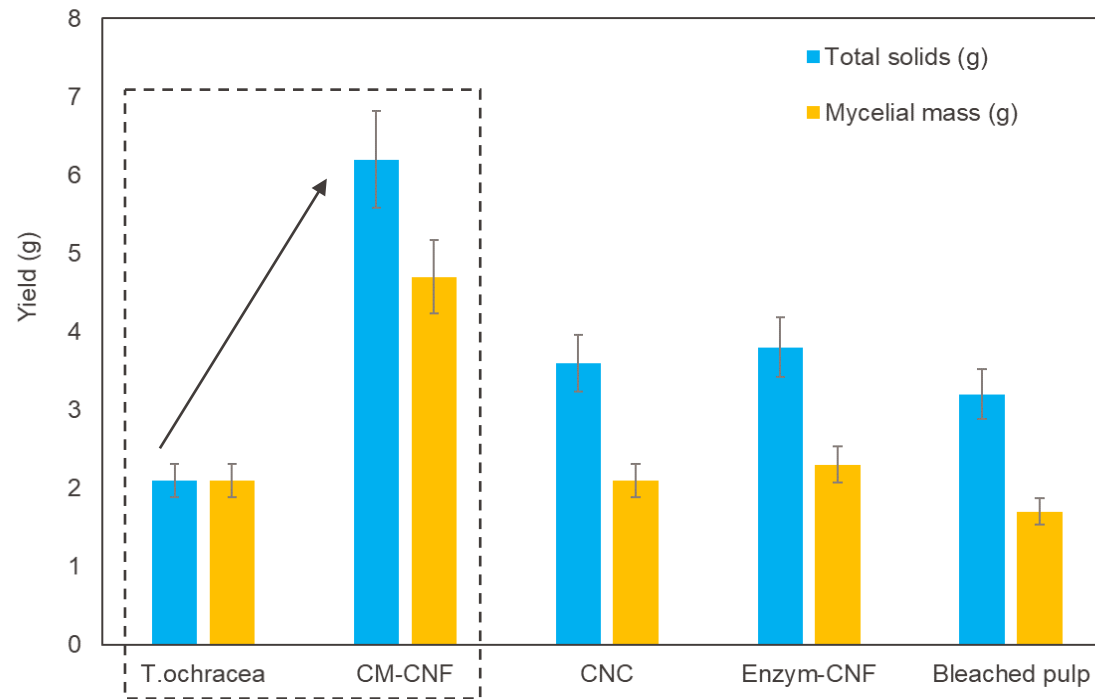


Schematic yield and composition during growth



- Biomass composition depends on when growth is stopped
- Under conditions of ample nutrition, nanocellulose content is fixed
- Whether nanocellulose is located in the pellets or in the surrounding medium depends on growth time
- After 14 days, all nanocellulose is in the pellets

$A + B \rightarrow C ?$

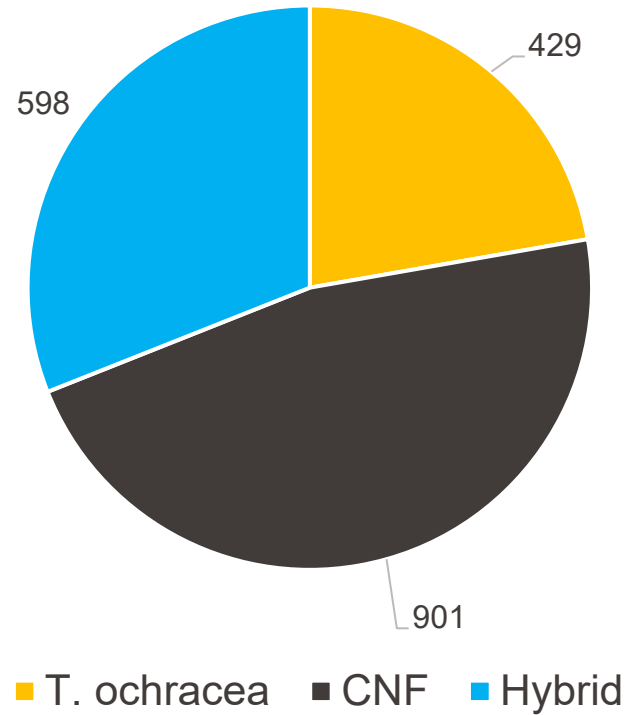


Yield:

- Total solids includes mycelium, EPS, and added nanocellulose
- Mycelial mass (mycelium+EPS) corrects for added nanocellulose
- Increase in total solids with carboxymethylated CNF

Bulk composition after day 14

Total carbohydrates (mg/g)

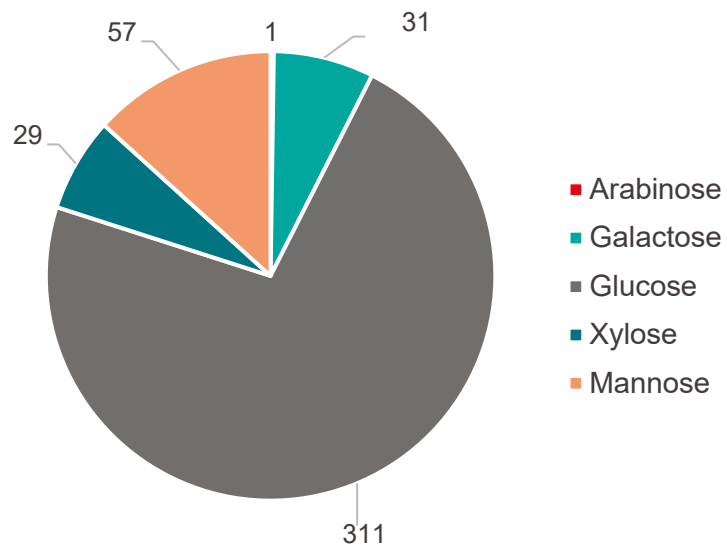


- Hybrid and pure mycelium also contain **lipids** and **protein**
- CNF is basically all carbohydrate

Bulk composition after day 14

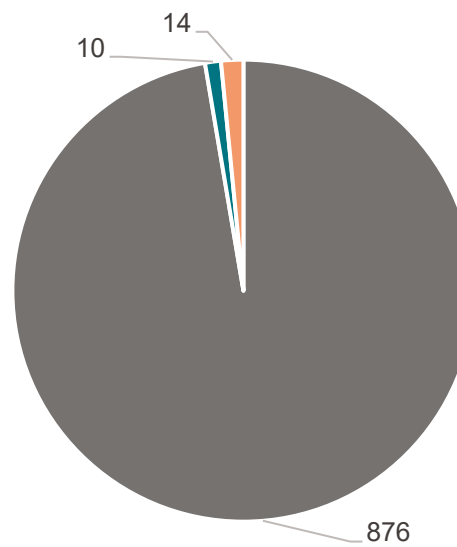
Detailed sugar analysis:

T. ochracea



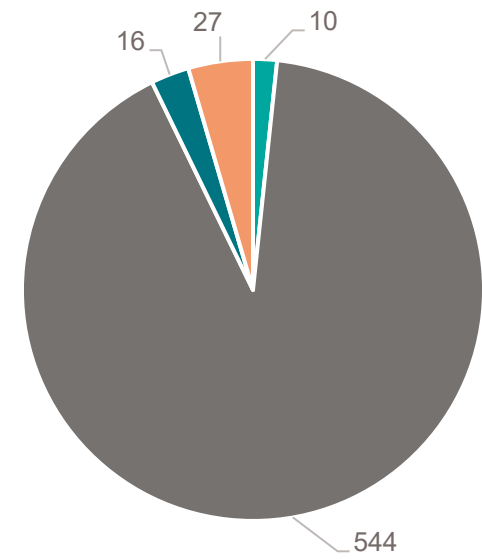
Mostly glucose & mannose

CNF



Mostly glucose

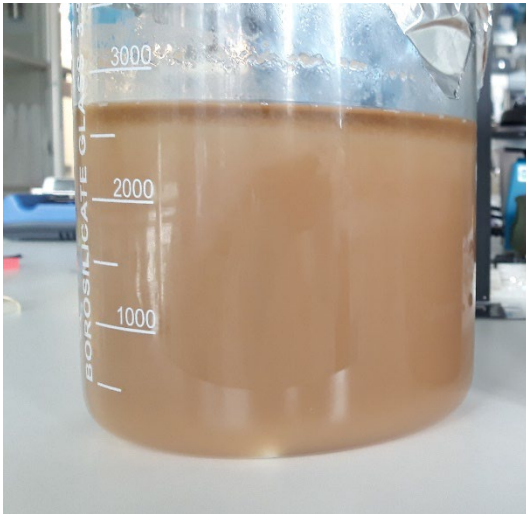
Hybrid



Mostly glucose & mannose

Materials: Dewatering into films

Mycelium-CNF slurry



Homogenized:
Solid + liquid

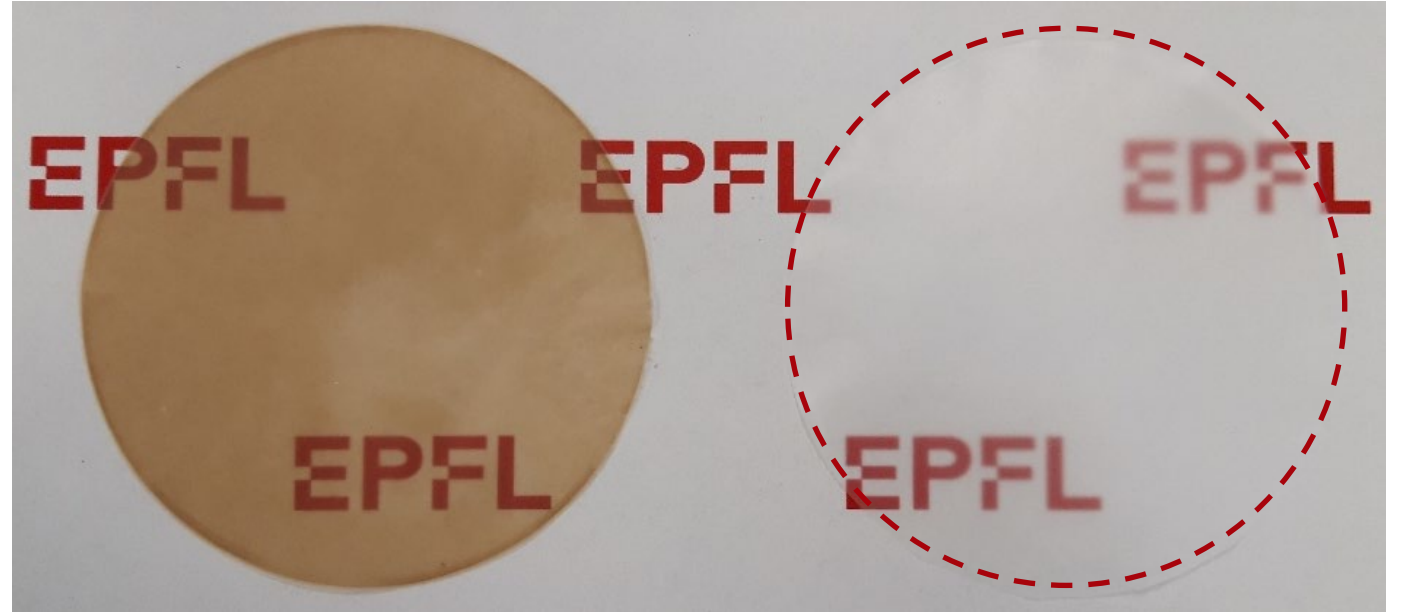
Vacuum
filtration



Mycelium-CNF hybrid

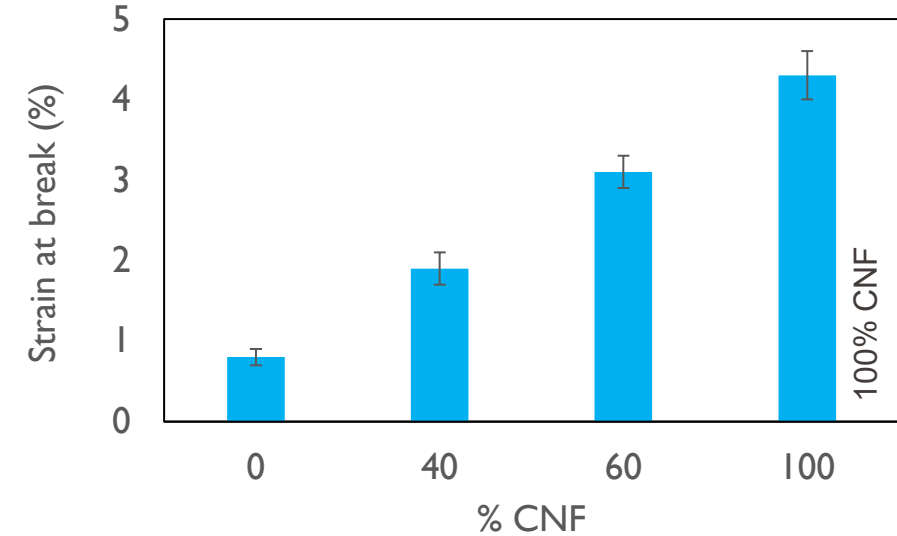
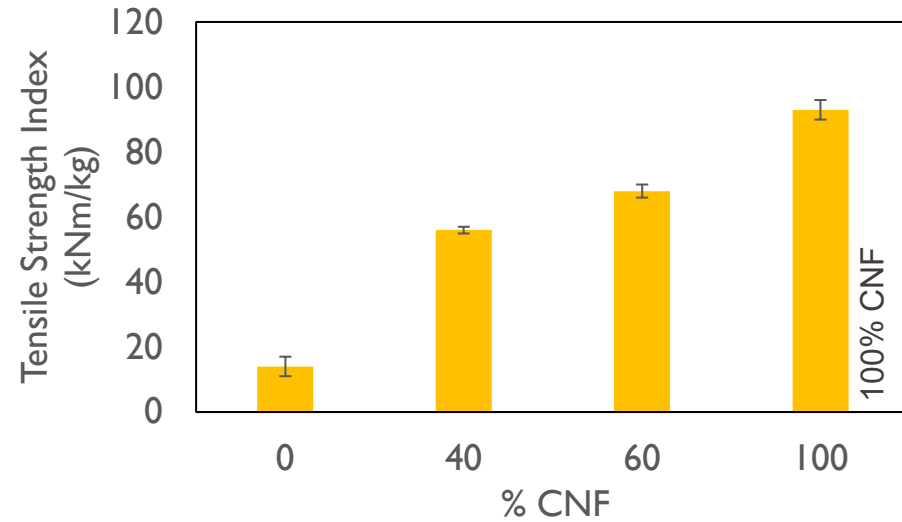


Pure CNF



- Approximately 30 g/m²
- Drainage more efficient with hybrid due to clustered CNF, bound up in mycelium network

Summary of film properties: mechanical

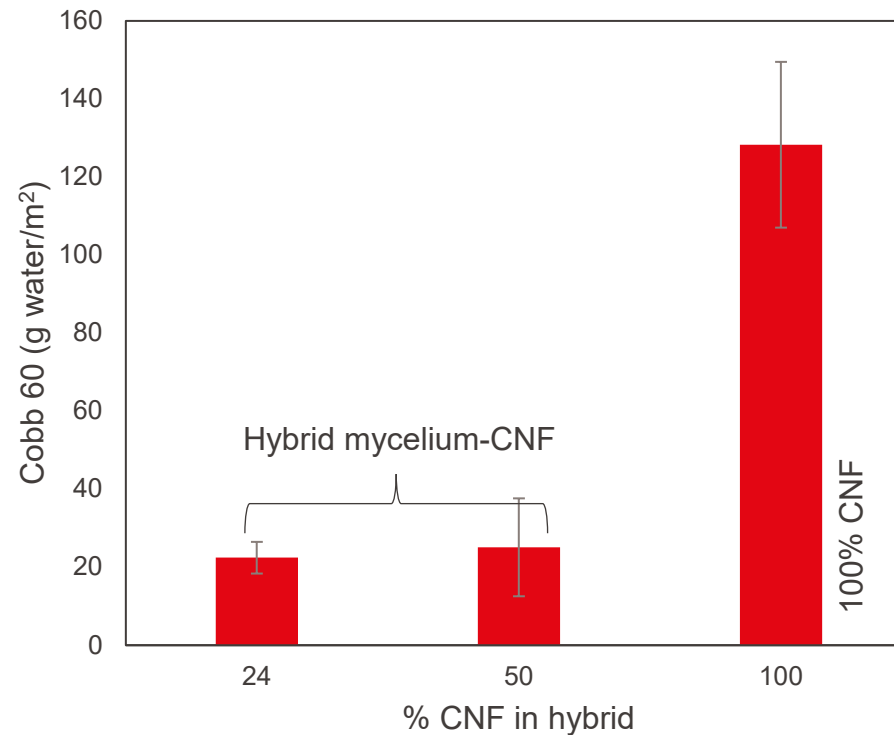
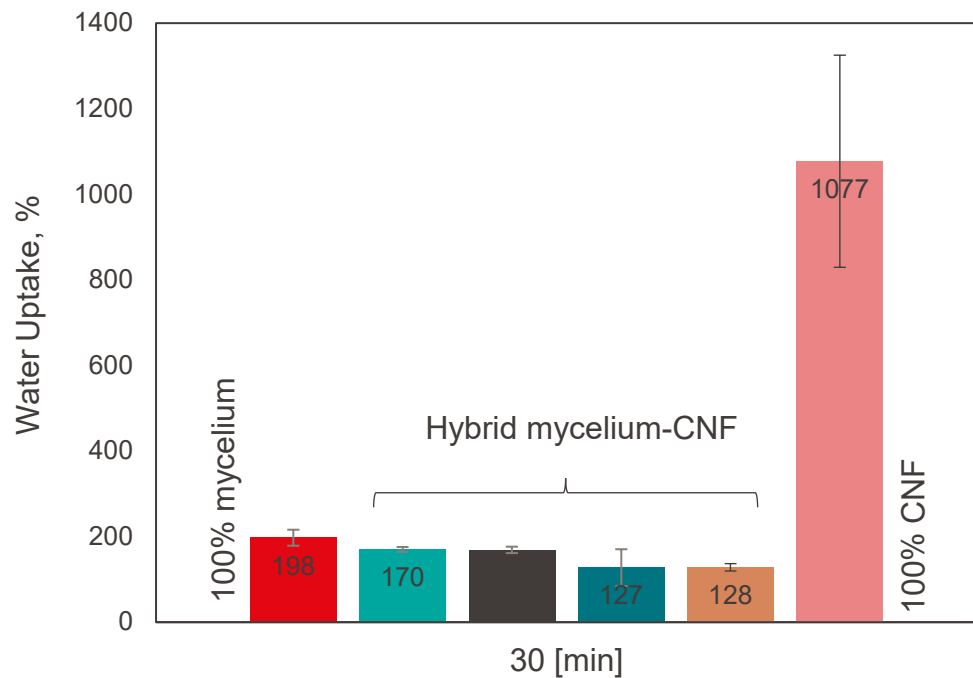


**Mechanical properties
depend on growth
derived composition**



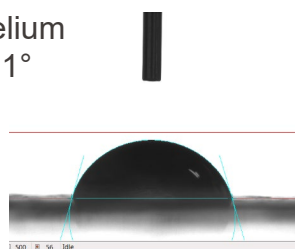
**%CNF can be changed by
adding more CNF (or
changing growth time)**

Summary of film properties: interactions with water

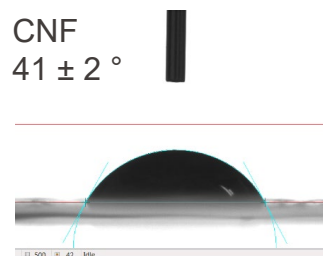


Static contact
angle

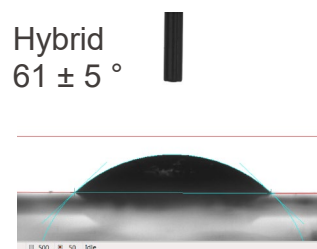
Mycelium
 $73 \pm 1^\circ$



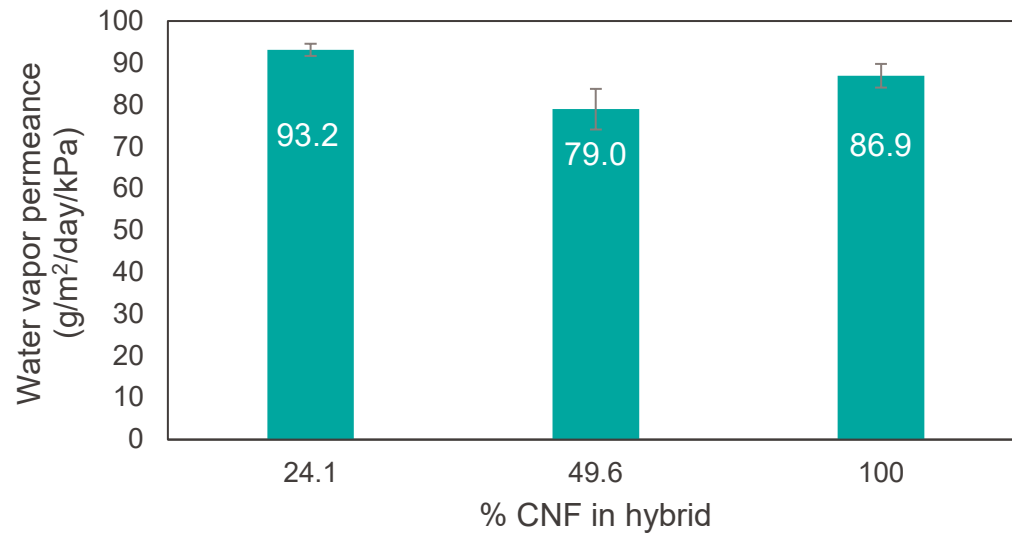
CNF
 $41 \pm 2^\circ$



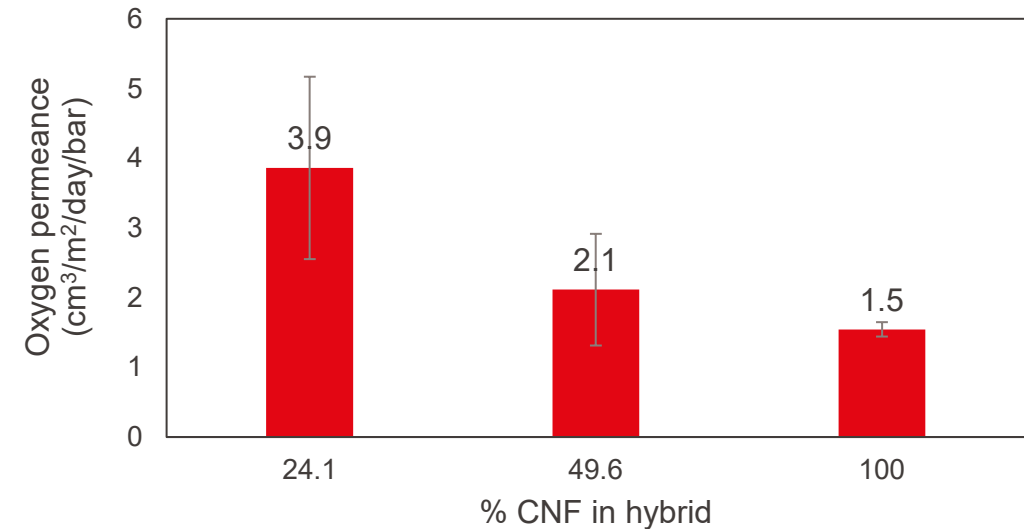
Hybrid
 $61 \pm 5^\circ$



Summary of film properties: barrier



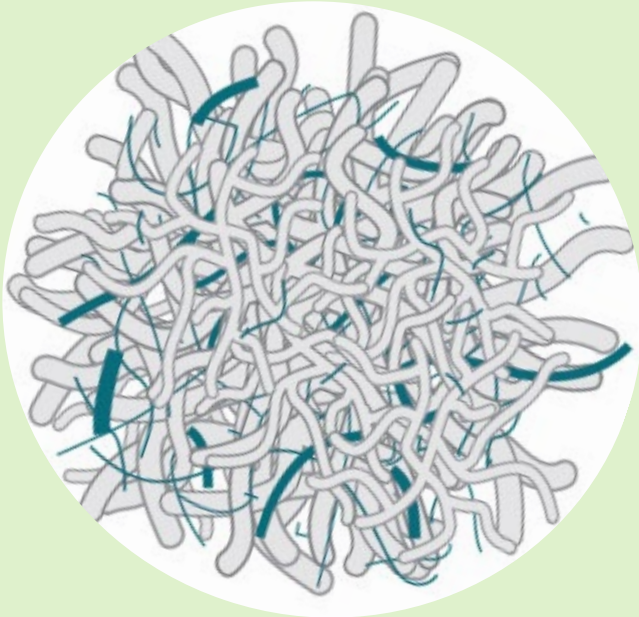
**Water vapor permeance
of hybrid is similar to
pure nanocellulose**



**Oxygen permeance of
hybrid is similar to pure
nanocellulose**

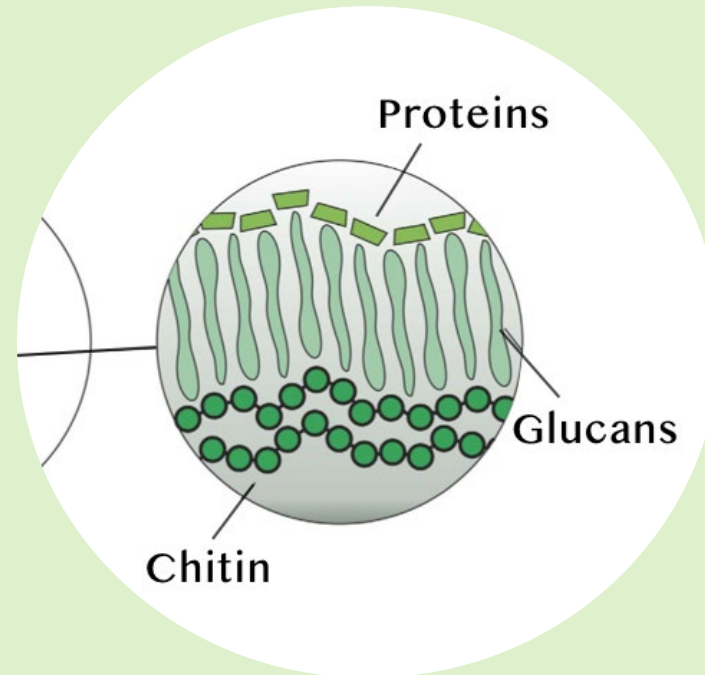
Recap: Nanocellulose and fungal mycelium

At the mm- μ m scales:



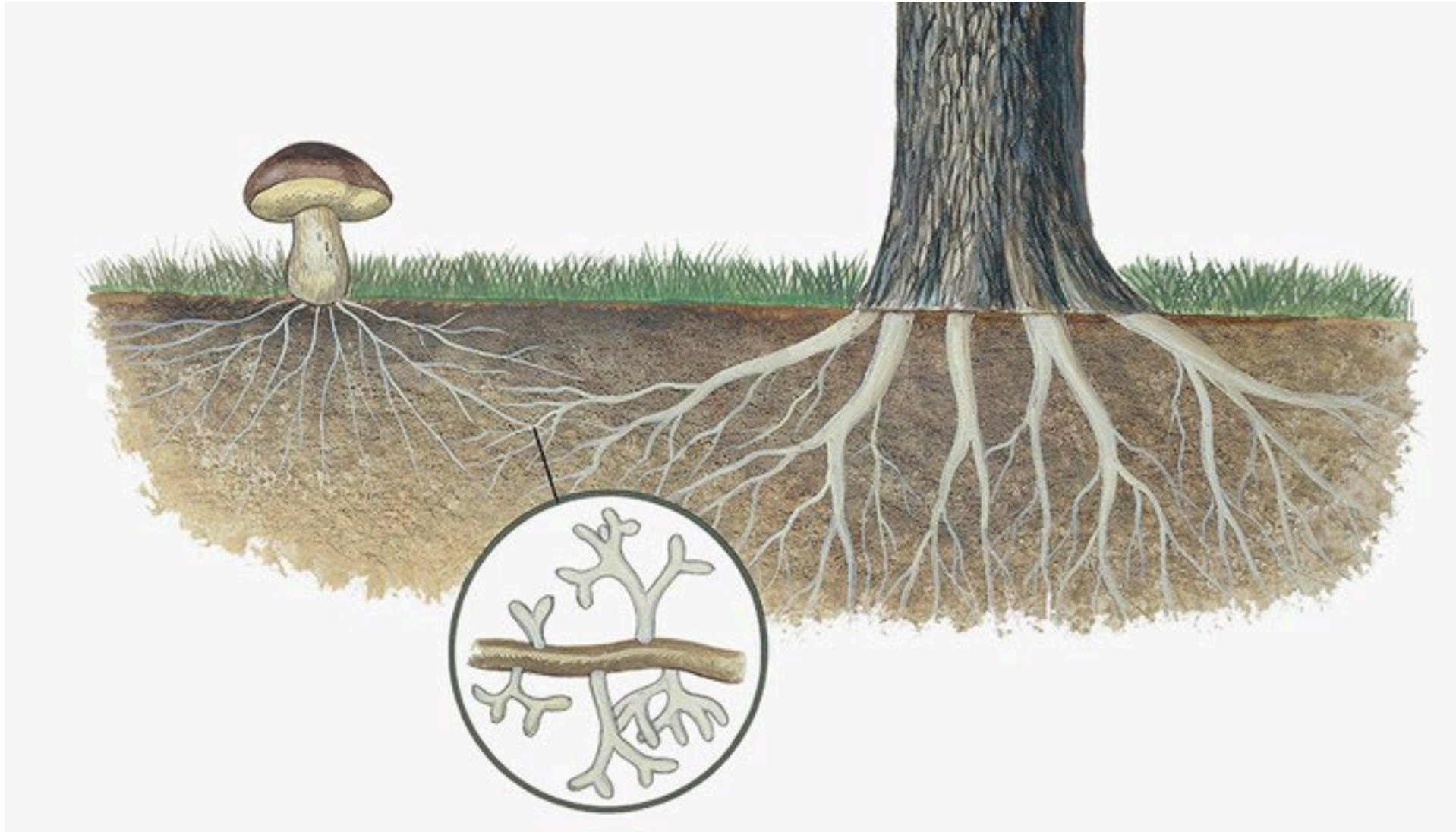
Nanocellulose is concentrated within the fungal mycelium pellets

At the nm scale:



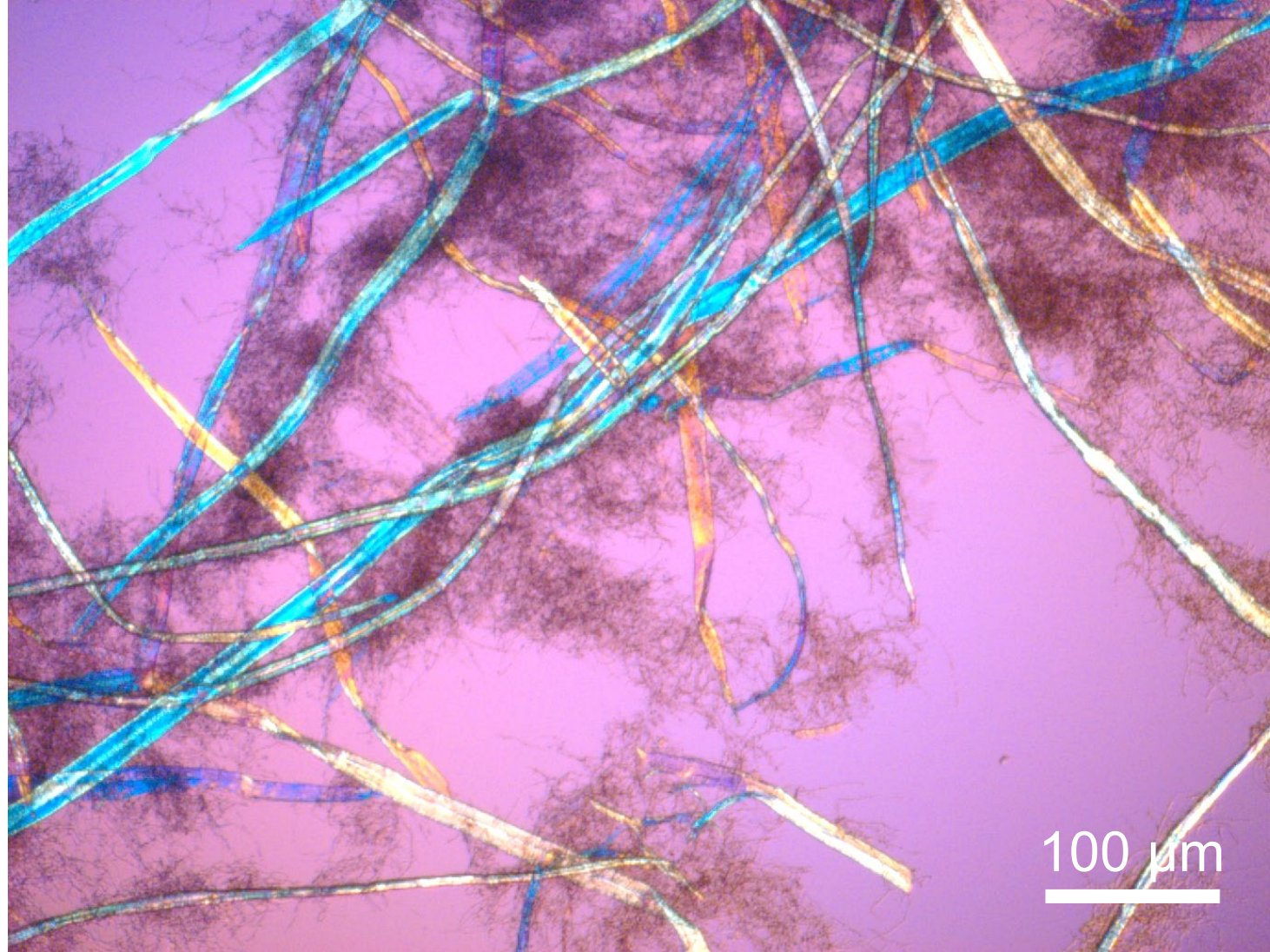
NC integrated within the hyphal cell wall/more chitin/replacing glucans?

Inspiration from mycorrhizae



<https://www.sciencefocus.com/nature/mycorrhizal-networks-wood-wide-web/>

Lab-grown mycorrhiza mimic ?



Conclusions

Fungal modification of nanocellulose:

- Changes yield, secretome (biofilm), and mycelium cell wall
- Masks surface interactions of cellulose
- Makes nanocellulose less nano
- Improves or maintains “bulk” properties expected from nanocellulose
- Is a way to grow hybrids, where growth conditions change material composition and properties

